

Company Directive

STANDARD TECHNIQUE: CA1H/6

Relating to the Procedures for Making Low Voltage Mains Cable Disconnecting Boxes

This Standard Technique document contains all the approved LV Mains Cable Link Disconnecting Boxes, which shall be implemented in conjunction with the appropriate General Requirements contained in ST: CA1C.

This ST has not been written as a training document. It is not intended to be exhaustive in content and you must refer to your supervisor if you require training or instruction.

You shall work safely and skilfully, utilising the training/instruction you have already received, relating to the contents of this document and its cross-references.

You must make sure that you understand your job instructions and that you have the necessary tools and equipment for the job.

Author: Richard Summers

Implementation Date: June 2017

Approved by



Policy Manager

Date:

8 June 2017

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IMPLEMENTATION PLAN

Introduction

This Standard Technique has been updated to remove the Tyco pre-filled Linkbox and replace it with the Sicame Mk3 Linkbox.

Main Changes

Jointing Procedure 7.507 replaced.

Impact of Changes

No major impact. Midland Jointers to be made aware of the change via team meetings.

Implementation Actions

Distribution Managers and Team Managers shall brief their teams on the contents of this policy to the relevant staff.

Implementation Timetable

May/June 2017 dependent upon usage of old stocks in the Midlands area.

Document Revision & Review Table		
Date	Comments	Author
June 2017	<ul style="list-style-type: none"> Jointing Procedure 7.507 replace with Sicame Mk3 Linkbox 	Richard Summers
June 2014	<ul style="list-style-type: none"> Jointing Procedure 7.507 revised Option for solvent wipes included 	Richard Summers

ST: CA1H/6 PROCEDURES FOR MAKING LV MAINS CABLE LINK DISCONNECTING BOXES

INTRODUCTION

This Standard Technique document contains all the approved LV Mains Cable Link Disconnecting Boxes, which shall be implemented in conjunction with the appropriate General Requirements contained in ST: CA1C/7, including: -

1. General Cleanliness and Accident Prevention
2. General Jointing Procedures – Dead Cables
3. General Jointing Procedures and Safety Precautions – Live Cables

Note: - Resin encapsulated joints must not be broken down.

If the need arises to undertake a Mains Link Disconnection Box configuration (i.e. non-standard) not covered within this Standard Technique the Policy Manager, Avonbank, is to be consulted.

The Jointing Procedures covered within this Standard Technique are for PRYSMIAN LDB's only where by they can be undertaken using Live techniques.

Notes: -

- a) **Consac cables SHALL NOT be terminated into Link Disconnection Boxes.**
- b) **A combination of PILC and 4 core Wavecon cables may be used within 2 & 4 way Prysmian LDB's, where this need arises then a combination of Jointing Procedures is to be used for material selection and construction of the LDB.**

CONTENTS

- 7.501 Three Core Wavecon 2 Way LDB (Prysmian)
- 7.502 Three Core Wavecon 4 Way LDB (Prysmian)
- 7.503 Four Core Wavecon 2 Way LDB (Prysmian)
- 7.504 Four Core Wavecon 4 Way LDB (Prysmian)
- 7.505 PILC 2 Way LDB (Prysmian)
- 7.506 PILC 4 Way LDB (Prysmian)
- 7.507 Three Core Wavecon 2 and 4 Way LDB (Sicame)

**ST: CA1H/6 PROCEDURES FOR MAKING LV MAINS
CABLE LINK DISCONNECTING BOXES**

JOINTING PROCEDURE 7.501

**THREE CORE WAVECON MAINS CABLE
TWO WAY PRYSMIAN LINK DISCONNECTING BOX**

**This procedure is to be read in conjunction with the appropriate
General Requirements ST: CA1C/7 Section 6 Pt 1
of the LV Jointing Manual**

JOINTING PROCEDURE 7.501

MATERIALS LIST

CABLE SIZE – 185/300 Three Core Wavecon

Item	Quantity
Link Box Complete	1
Resin	24 Litres
Copper Earth Tail LVCU 1700/5	2
Connectors UST 300	8
Connector BCNE 3	2
External Neutral/Earth Kit (where required)	1
Earth Rod	1
Connector 70mm ² Line Tap	2

ADDITIONAL ITEMS FOR EACH JOINT

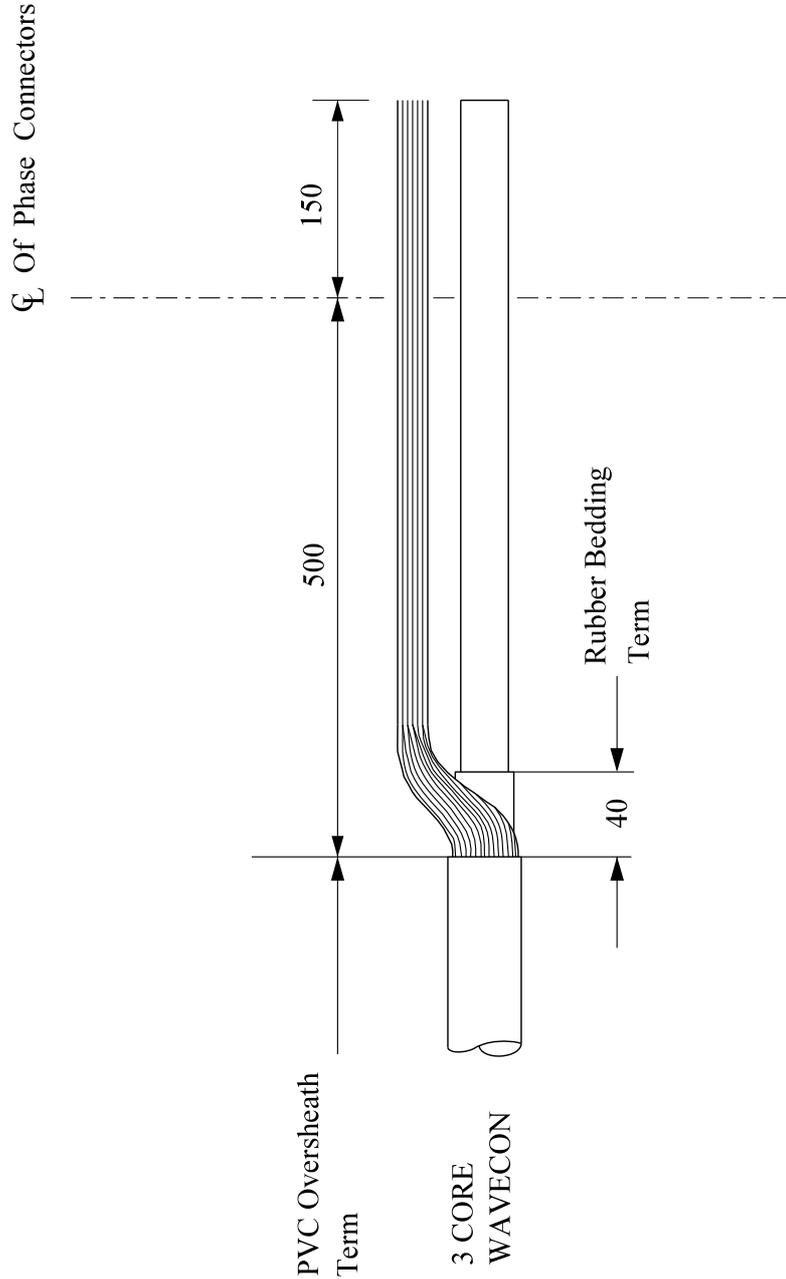
Black cotton tape
Sealing putty
Cable ties
16 swg tinned copper wire
PVC tape
Denso tape
De-solvit 1000FD
Workhorse dry wipes
LV Cable wipes

Note: - Individual material item numbers (SHOPS) are to be found in Section 4 – Part I of the LV Mains Jointing Manual.

JOINTING PROCEDURE 7.501

Actions	General Requirements (ST: CA1C/7)
Refer to Drawing LVJ 7.501.1 and LVJ 7.501.2 whilst undertaking this Jointing Procedure	
1. Set and mark cables.	4
2. Open, prove and cut cable.	14
3. Set up Link Box bottom chamber on plinth.	41
4. Prepare neutral/earth wires for jointing.	8
5. Set cores in joint position.	27
6. Make and insulate neutral / earth connection.	29/30
7. Connect copper earth tail to earth rod and neutral / earth wires, remove temporary PME earth applied in 2.	29
8. Apply temporary shrouding.	21/41
9. Make and insulate phase connections.	29/30
10. Remove temporary shrouding applied in 8.	--
11. Form neutral/earth wires into their final position.	--
12. Abrade and build up cable sheaths.	32
13. Thoroughly degrease the joint.	35
14. Apply mastic water block to copper earth tail.	33
15. Remove temporary binders and temporary shrouding applied in 7.	--
16. Prepare and fit shell, ensuring 15mm clearance.	36
17. Mix and pour resin.	36
18. Complete link box.	41

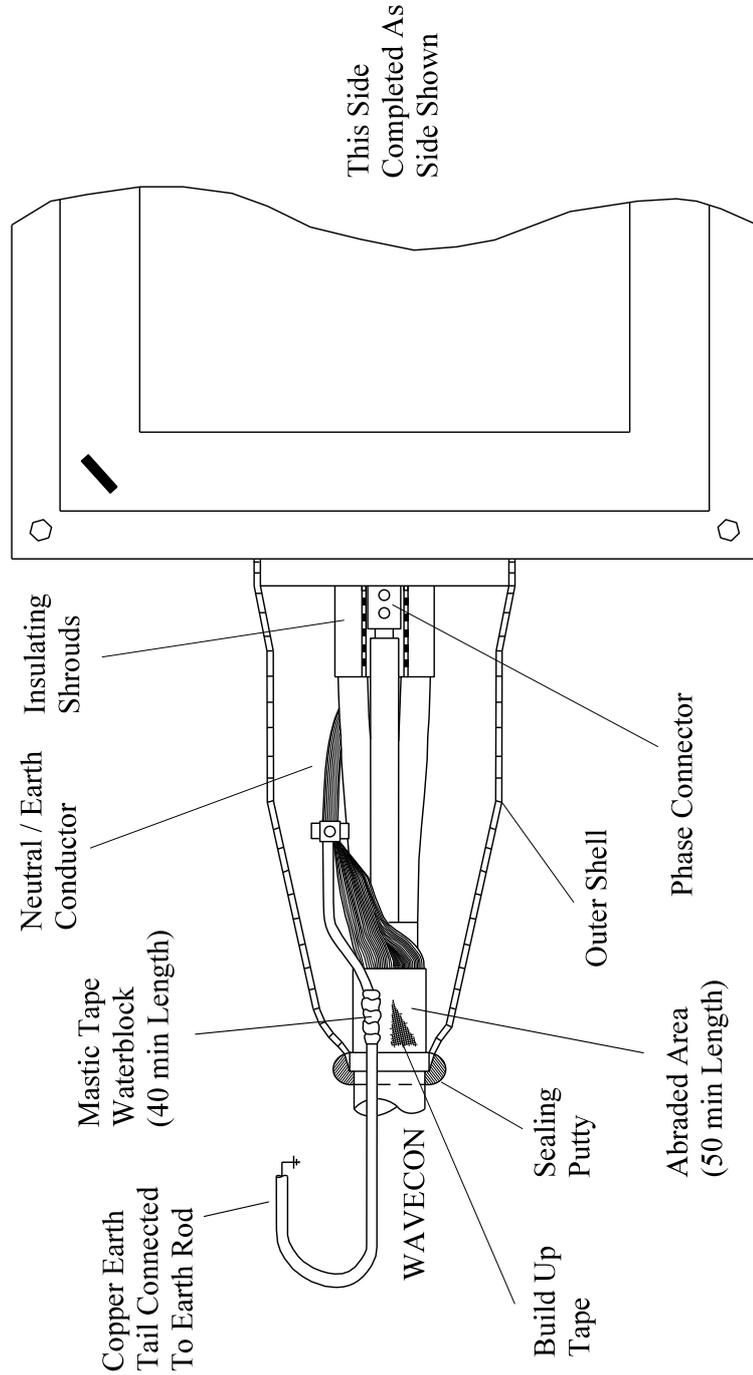
All dimensions in mm



Rev No	Drawn	Chk'd	App'd	Date	Revision	
ORIGINAL ISSUE	DATE	WESTERN POWER DISTRIBUTION Design Department. Avonbank, Feeder Road, Bristol BS2 0TB Tel: 0117 933 2000 Fax: 0117 933 2001.				
Drawn	RJB	06/12	Title			
Checked			THREE CORE WAVECON		LVJ 7.501.1	
Approved			TWO WAY LDB			
SCALE	N.T.S.		STRIPPING DIMENSIONS			

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All dimensions in mm



PLAN VIEW

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Drawn	RJB	06/12	Title			
Checked			THREE CORE WAVECON TWO WAY LDB GENERAL LAYOUT		LVJ 7.501.2	
Approved						
SCALE	N.T.S.					

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**ST: CA1H/6 PROCEDURES FOR MAKING LV MAINS
CABLE LINK DISCONNECTING BOXES**

JOINTING PROCEDURE 7.502

**THREE CORE WAVECON MAINS CABLE
FOUR WAY PRYSMIAN LINK DISCONNECTING BOX**

**This procedure is to be read in conjunction with the appropriate
General Requirements ST: CA1C/7 Section 6 Pt 1
of the LV Jointing Manual**

JOINTING PROCEDURE 7.502

MATERIALS LIST

CABLE SIZE – 185/300 Three Core Wavecon

Item	Quantity
Link Box Complete	1
Resin	48 Litres
Copper Earth Tail LVCU 1700/5	2
Connectors UST 300	16
Connector BCNE 3	2
External Neutral/Earth Kit (where required)	1
Earth Rod	1
Connector 70mm ² Line Tap	2

ADDITIONAL ITEMS FOR EACH JOINT

Black cotton tape
Sealing putty
Cable ties
16 swg tinned copper wire
PVC tape
Denso tape
De-solvit 1000FD
Workhorse dry wipes
LV Cable wipes

Note: - Individual material item numbers (SHOPS) are to be found in Section 4 – Part I of the LV Mains Jointing Manual.

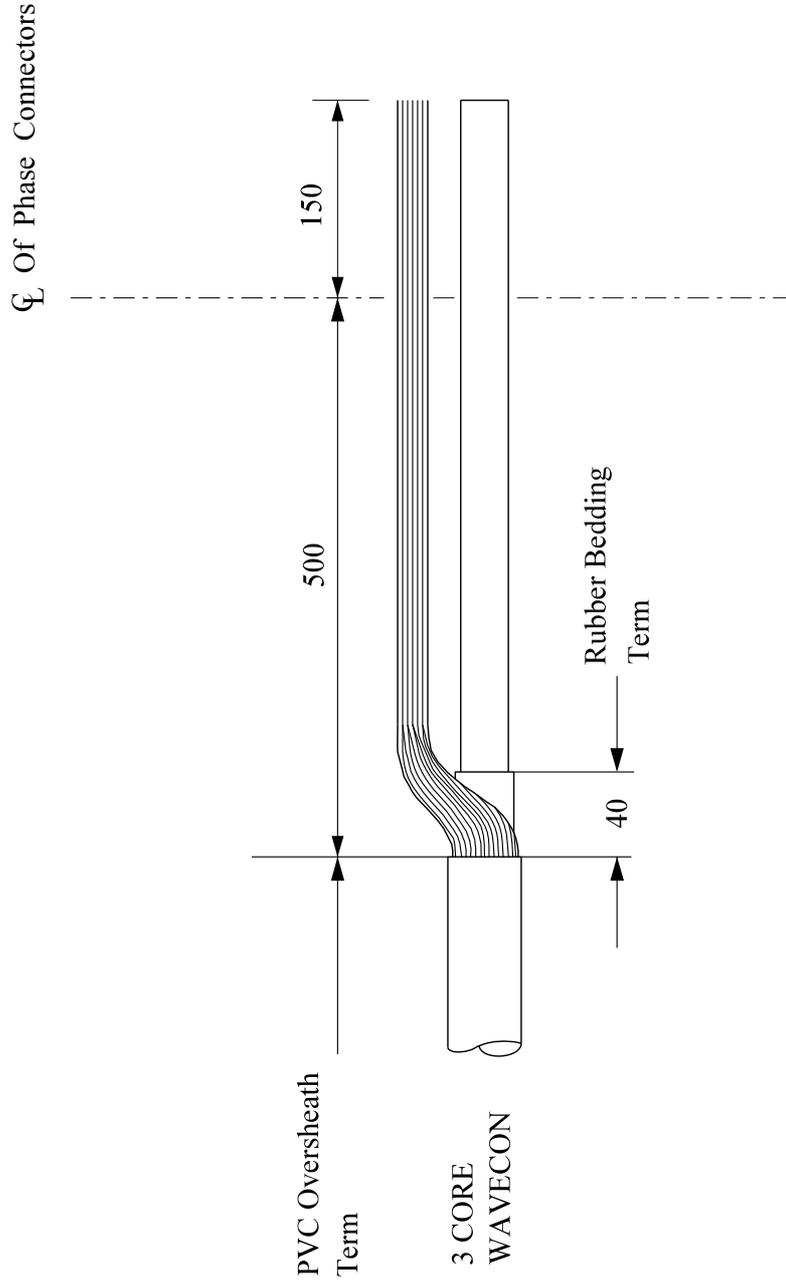
JOINTING PROCEDURE 7.502

Actions

General Requirements (ST: CA1C/7)

Refer to Drawing LVJ 7.502.1 and LVJ 7.502.2 whilst undertaking this Jointing Procedure	
1.	Set and mark cables. 4
2.	Open, prove and cut cable. 14
3.	Set up Link Box bottom chamber on plinth. 41
4.	Prepare neutral/earth wires for jointing. 8
5.	Set cores in joint position. 27
6.	Make and insulate neutral / earth connection. 29/30
7.	Connect copper earth tail to earth rod and neutral / earth wires, remove temporary PME earth applied in 2. 29
8.	Apply temporary shrouding. 21/41
9.	Make and insulate phase connections. 29/30
10.	Remove temporary shrouding applied in 8. --
11.	Form neutral/earth wires into their final position. --
12.	Abrade and build up cable sheaths. 32
13.	Thoroughly degrease the joint. 35
14.	Apply mastic water block to copper earth tail. 33
15.	Remove temporary binders and temporary shrouding applied in 7. --
16.	Prepare and fit shell, ensuring 15mm clearance. 36
17.	Mix and pour resin. 36
18.	Complete link box. 41

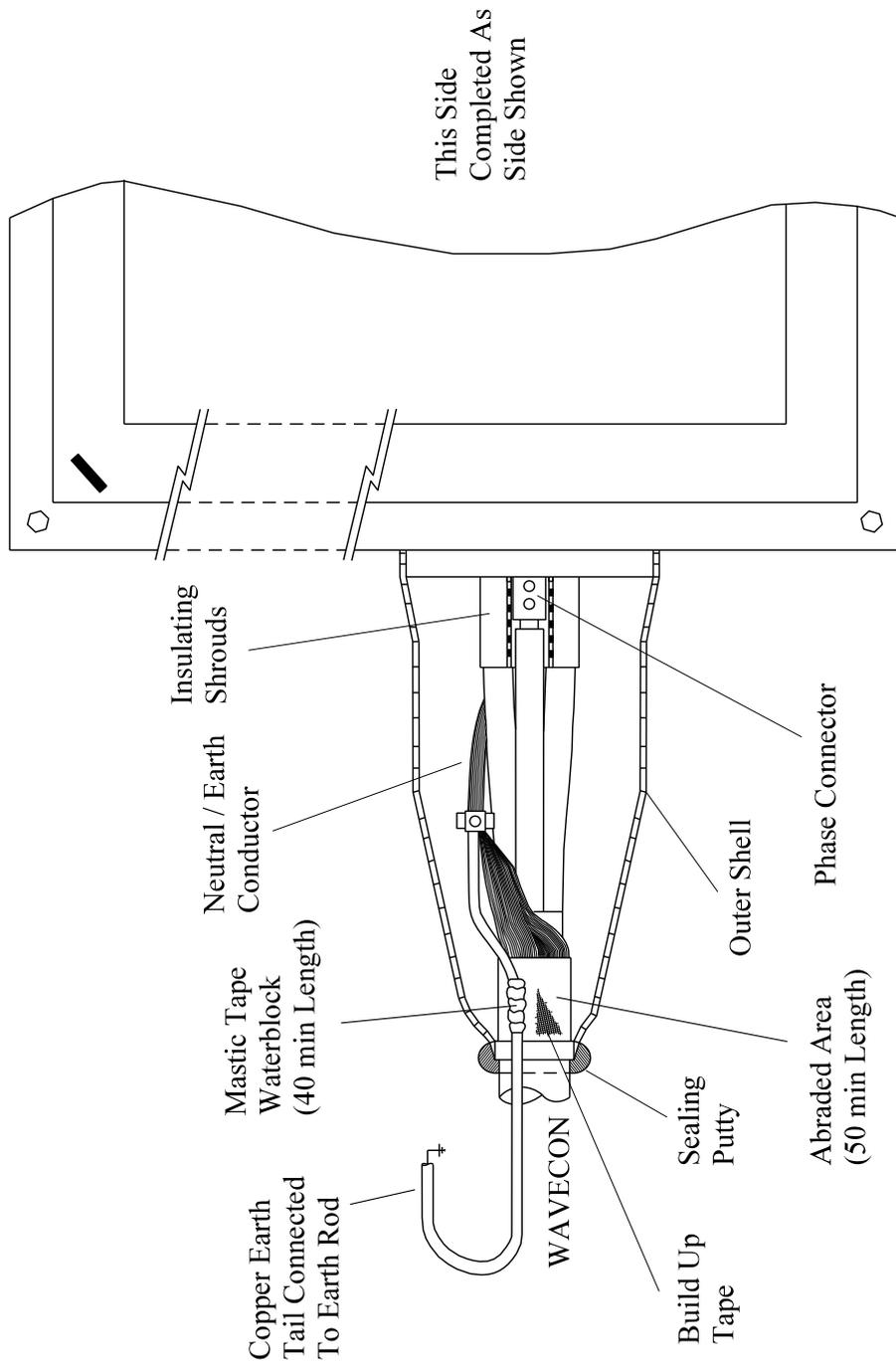
All dimensions in mm



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Checked			THREE CORE WAVECON			Rev No
Approved			FOUR WAY LDB			
SCALE	N.T.S.		STRIPPING DIMENSIONS			LVJ 7.502.1

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All dimensions in mm



PLAN VIEW

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Drawn	RJB	06/12	Title			
Checked			THREE CORE WAVECON FOUR WAY LDB GENERAL LAYOUT		LVJ 7.502.2	
Approved						
SCALE	N.T.S.					

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**ST: CA1H/6 PROCEDURES FOR MAKING LV MAINS
CABLE LINK DISCONNECTING BOXES**

JOINTING PROCEDURE 7.503

**FOUR CORE WAVECON MAINS CABLE
TWO WAY PRYSMIAN LINK DISCONNECTING BOX**

**This procedure is to be read in conjunction with the appropriate
General Requirements ST: CA1C/7 Section 6 Pt 1
of the LV Jointing Manual**

JOINTING PROCEDURE 7.503

MATERIALS LIST

CABLE SIZE – 185/300 Four Core Wavecon

Item	Quantity
Link Box Complete	1
Resin	26 Litres
Copper Earth Tail LVCU 1700/5	2
Connectors UST 300	8
Connector BCNE 3	2
External Earth Kit U8208004	1
Earth Rod	1
Connector 70mm ² Line Tap	2

Note: - The single shells supplied with the LDB are discarded.

ADDITIONAL ITEMS FOR EACH JOINT

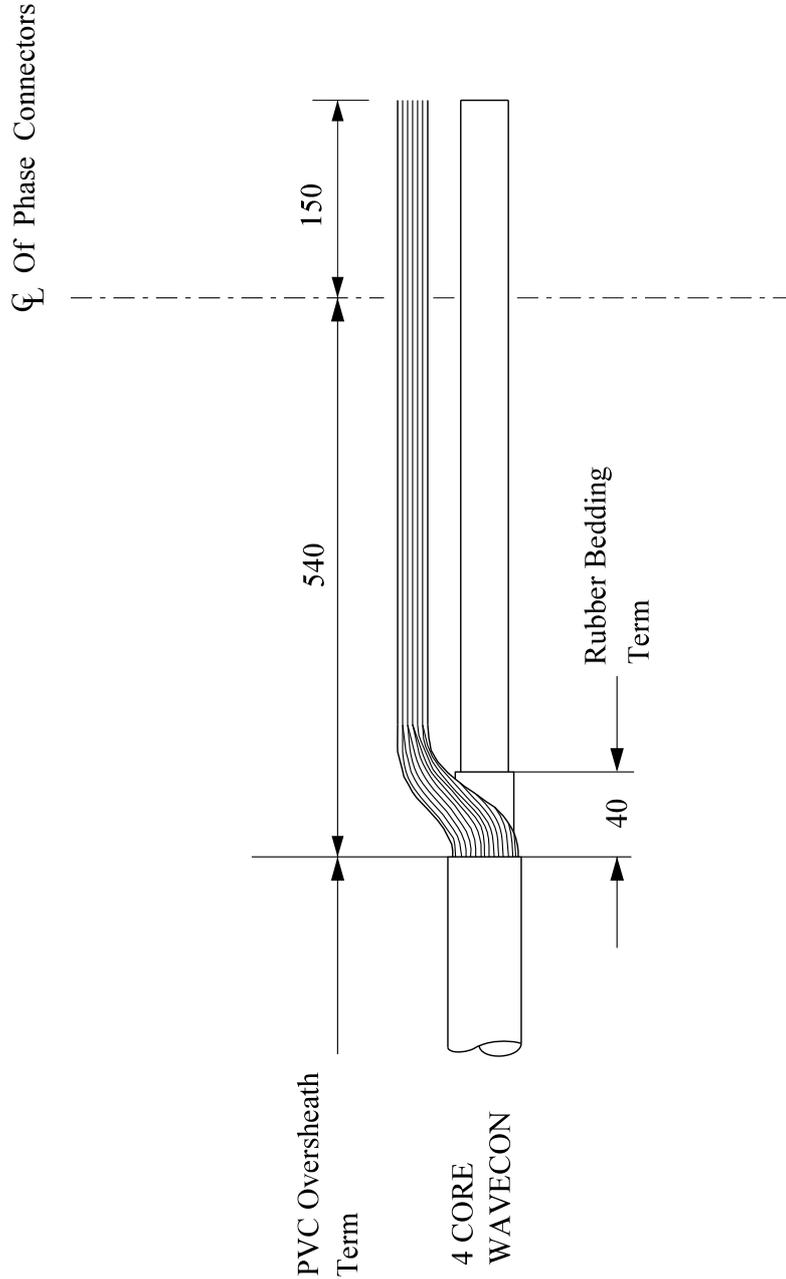
Black cotton tape
Sealing putty
Cable ties
16 swg tinned copper wire
PVC tape
Denso tape
De-solvit 1000FD
Workhorse dry wipes
LV Cable wipes

Note: - Individual material item numbers (SHOPS) are to be found in Section 4 – Part I of the LV Mains Jointing Manual.

JOINTING PROCEDURE 7.503

Actions	General Requirements (ST: CA1C/7)
Refer to Drawing LVJ 7.503.1 and LVJ 7.503.2 whilst undertaking this Jointing Procedure	
1. Set and mark cables.	4
2. Open, prove and cut cable.	14
3. Set up Link Box bottom chamber on plinth.	41
4. Prepare neutral/earth wires for jointing.	8
5. Set cores in joint position.	27
6. Connect earth wires including copper earth tail.	29
7. Apply temporary shrouding.	21/41
8. Make and insulate neutral connection.	29/30
9. Make and insulate phase connections.	29/30
10. Remove temporary shrouding applied in 7.	--
11. Form earth wires into their final position.	--
12. Abrade and build up cable sheath.	32
13. Thoroughly degrease the joint.	35
14. Apply mastic water block to copper earth tail.	33
15. Remove temporary binders.	--
16. Prepare and fit shell, ensuring 10mm clearance.	36
17. Mix and pour resin.	36
18. Complete link box.	41

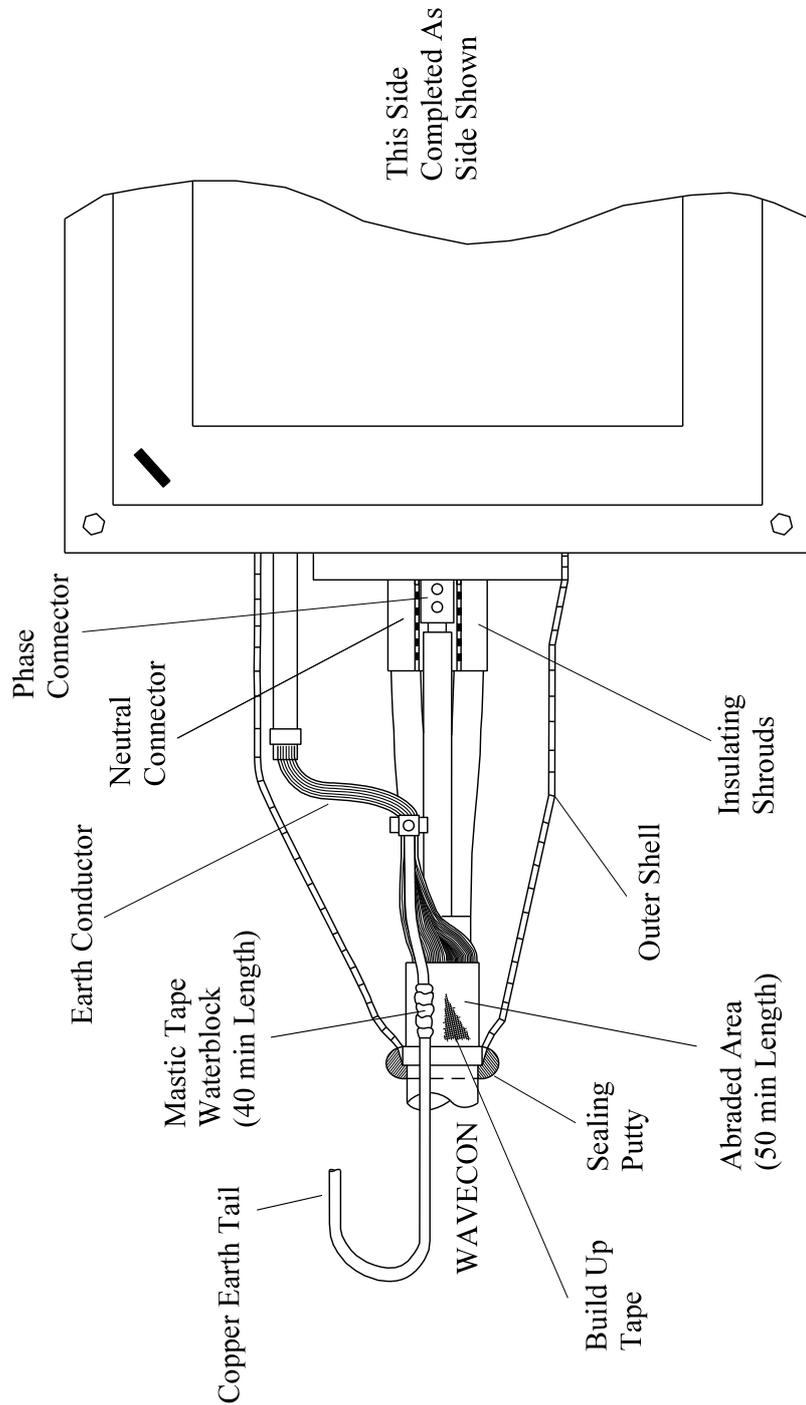
All dimensions in mm



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Drawn	RJB	06/12	Title			Drg. No.
Checked			FOUR CORE WAVECON			Rev No
Approved			TWO WAY LDB			
SCALE	N.T.S.		STRIPPING DIMENSIONS			LVJ 7.503.1

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Drawn	RJB	06/12	Title			
Checked			FOUR CORE WAVECON TWO WAY LDB GENERAL LAYOUT		LVJ 7.503.2	
Approved						
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**ST: CA1H/6 PROCEDURES FOR MAKING LV MAINS
CABLE LINK DISCONNECTING BOXES**

JOINTING PROCEDURE 7.504

**FOUR CORE WAVECON MAINS CABLE
FOUR WAY PRYSMIAN LINK DISCONNECTING BOX**

**This procedure is to be read in conjunction with the appropriate
General Requirements ST: CA1C/7 Section 6 Pt 1
of the LV Jointing Manual**

JOINTING PROCEDURE 7.504

MATERIALS LIST

CABLE SIZE – 185/300 Four Core Wavecon

Item	Quantity
Link Box Complete	1
Resin	56 Litres
Copper Earth Tail LVCU 1700/5	2
Connectors UST 300	16
Connectors BCNE 3	2
External Earth Kit U8208005	1
Earth Rod	1
Connector 70mm ² Line Tap	2

Note: - The single shells supplied with the LDB are discarded.

ADDITIONAL ITEMS FOR EACH JOINT

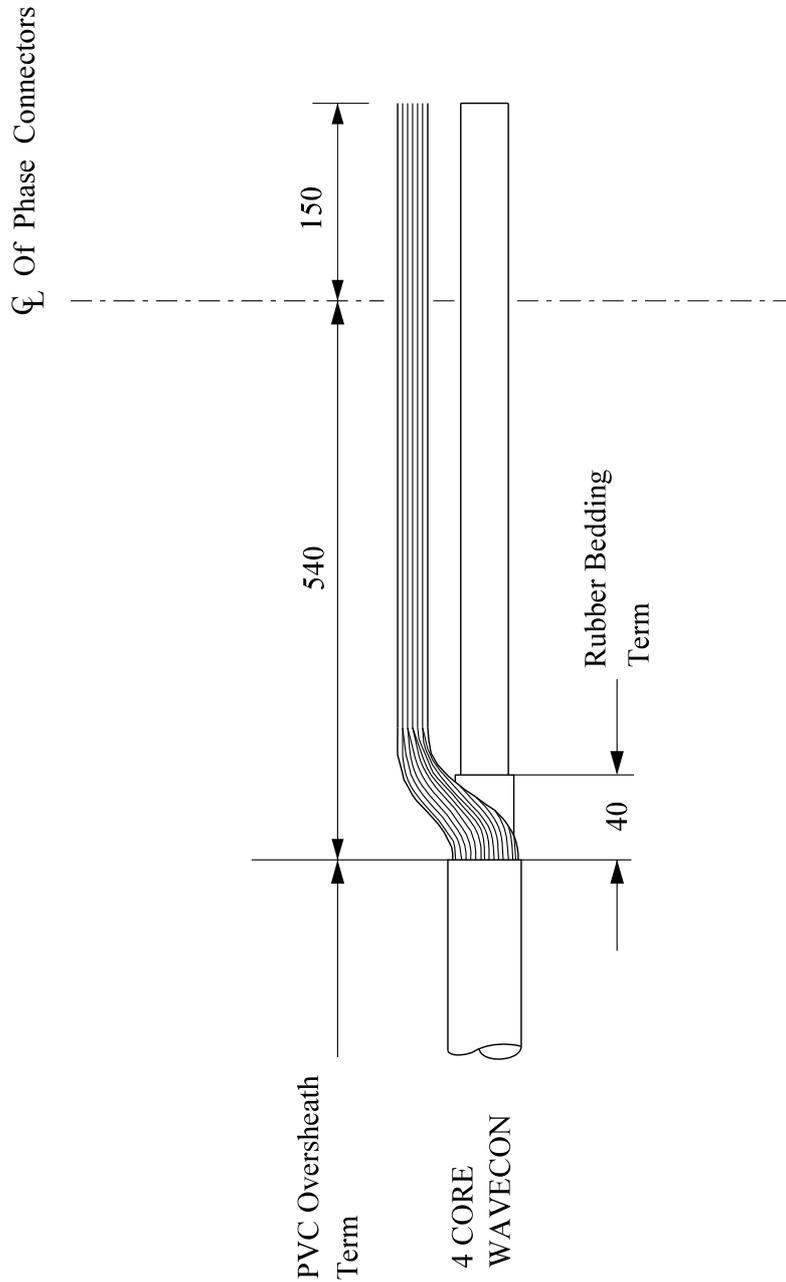
Black cotton tape
Sealing putty
Cable ties
16 swg tinned copper wire
PVC tape
Denso tape
De-solvit 1000FD
Workhorse dry wipes
LV Cable wipes

Note: - Individual material item numbers (SHOPS) are to be found in Section 4 - Part I of the LV Mains Jointing Manual.

JOINTING PROCEDURE 7.504

Actions	General Requirements (ST: CA1C/7)
Refer to Drawing LVJ 7.504.1 and LVJ 7.504.2 whilst undertaking this Jointing Procedure	
1. Set and mark cables.	4
2. Open, prove and cut cable.	14
3. Set up Link Box bottom chamber on plinth.	41
4. Prepare neutral/earth wires for jointing.	8
5. Set cores in joint position.	27
6. Connect earth wires including copper earth tail.	29
7. Apply temporary shrouding.	21/41
8. Make and insulate neutral connection.	29/30
9. Make and insulate phase connections.	29/30
10. Remove temporary shrouding applied in 7.	--
11. Form earth wires into their final position.	--
12. Abrade and build up cable sheath.	32
13. Thoroughly degrease the joint.	35
14. Apply mastic water block to copper earth tail.	33
15. Remove temporary binders.	--
16. Prepare and fit shell, ensuring 10mm clearance.	36
17. Mix and pour resin.	36
18. Complete link box.	41

All dimensions in mm

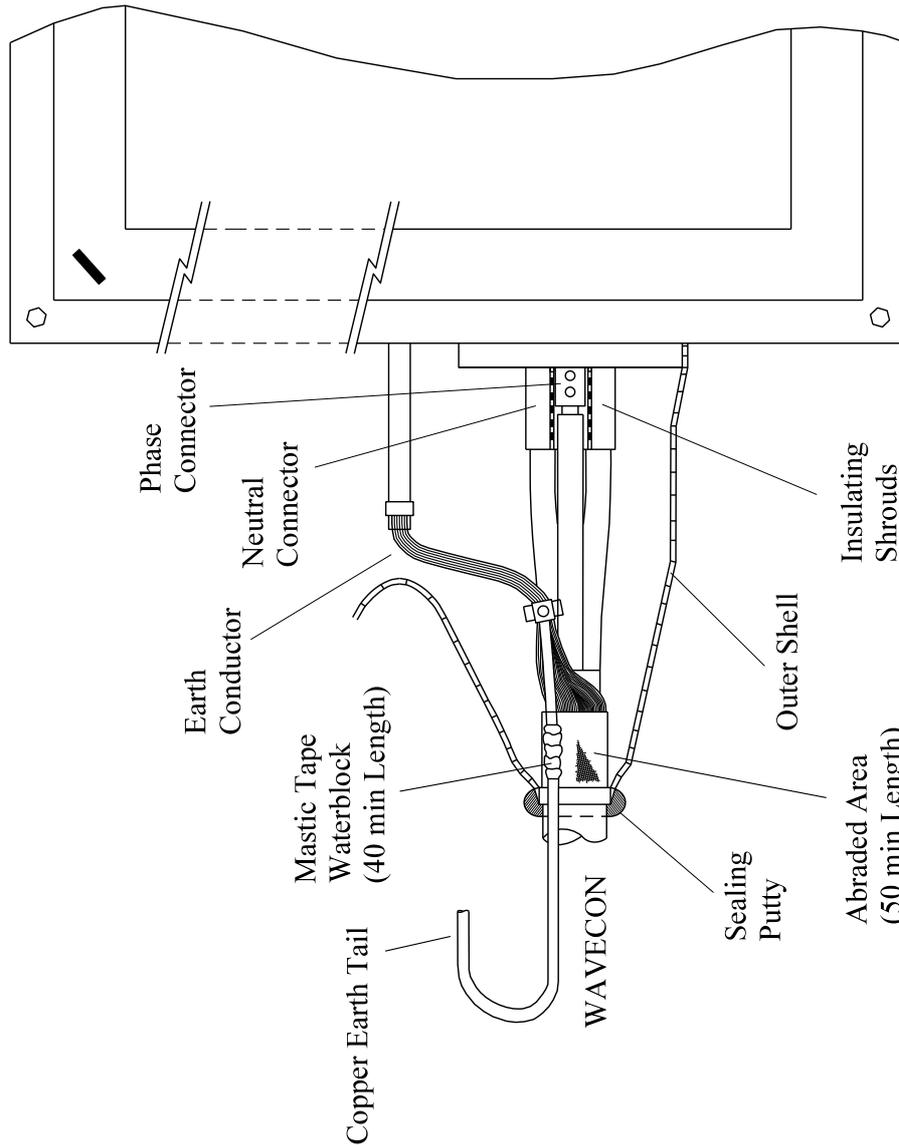


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Drawn	RJB	06/12	Title			
Checked			FOUR CORE WAVECON FOUR WAY LDB STRIPPING DIMENSIONS			Drg. No.
Approved						Rev No
SCALE	N.T.S.					LVJ 7.504.1

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All dimensions in mm

This Side Completed As Side Shown



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Drawn	RJB	06/12	Title			
Checked			FOUR CORE WAVECON		LVJ 7.504.2	
Approved			FOUR WAY LDB			
SCALE	N.T.S.		GENERAL LAYOUT			

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**ST: CA1H/6 PROCEDURES FOR MAKING LV MAINS
CABLE LINK DISCONNECTING BOXES**

JOINTING PROCEDURE 7.505

**FOUR CORE PILC MAINS CABLE
TWO WAY PRYSMIAN LINK DISCONNECTING BOX**

**This procedure is to be read in conjunction with the appropriate
General Requirements ST: CA1C/7 Section 6 Pt 1
of the LV Jointing Manual**

JOINTING PROCEDURE 7.505

MATERIALS LIST

CABLE SIZE – 185/300 PILC

Item	Quantity
Link Box Frame and Cover	1
Resin	26 Litres
Copper Earth Tail LVCU 1700/5	2
Earth bond LVEB 08	2
Connectors UST 300	8
Connector BCNE 3	2
External Earth Kit U8208004	1

Note: - The single shells supplied with the LDB are discarded.

ADDITIONAL ITEMS FOR EACH JOINT

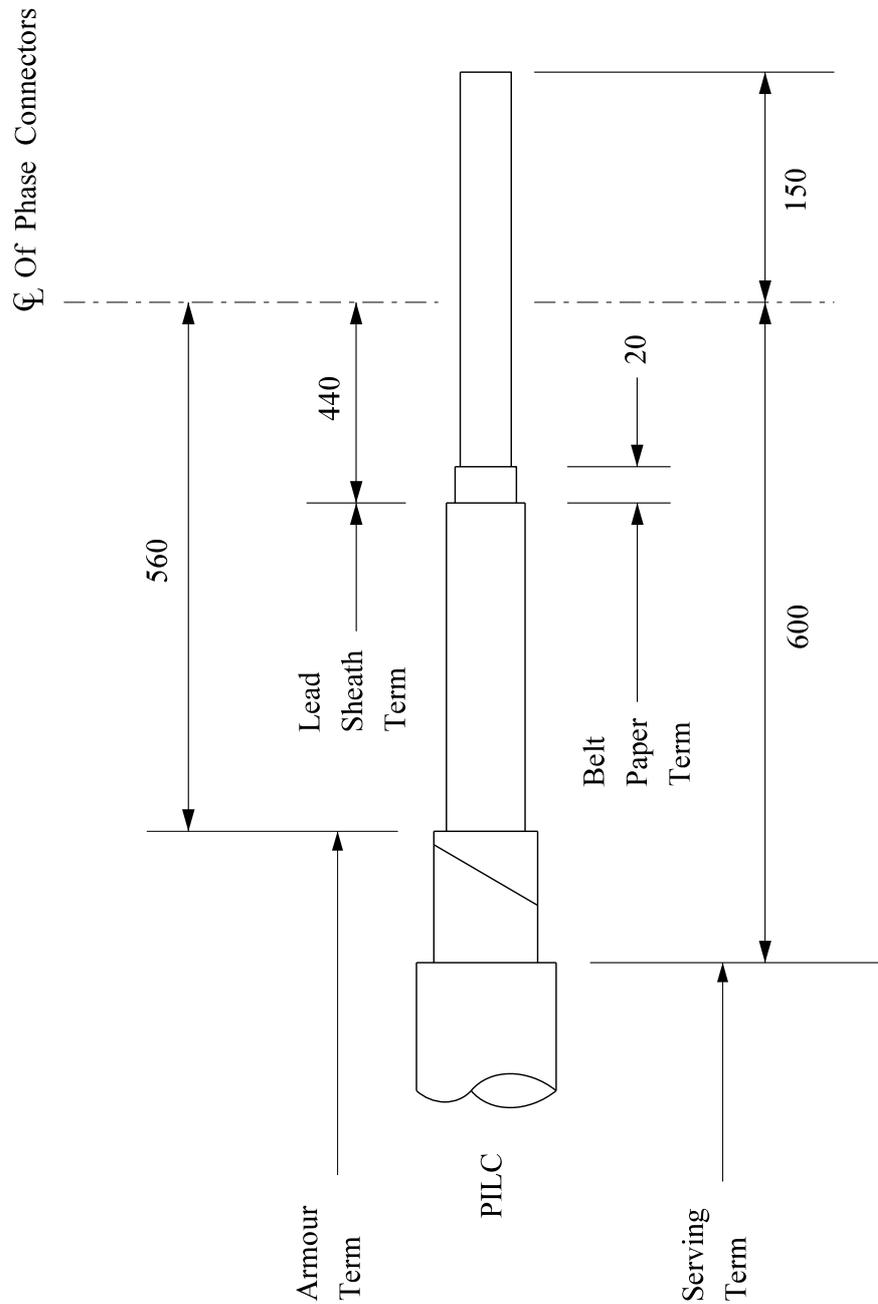
Black cotton tape
Sealing putty
Cable ties
16 swg tinned copper wire
PVC tape
Denso tape
De-solvit 1000FD
Workhorse dry wipes
LV Cable wipes

Note: - Individual material item numbers (SHOPS) are to be found in Section 4 – Part I of the LV Mains Jointing Manual.

JOINTING PROCEDURE 7.505

Actions	General Requirements (ST: CA1C/7)
Refer to Drawing LVJ 7.505.1 and LVJ 7.505.2 whilst undertaking this Jointing Procedure	
1. Set up and mark cables.	4
2. Open and cut the cable.	16
3. Set up Link Box bottom chamber on plinth.	41
4. Carry out moisture test.	19
5. Apply core protection.	25
6. Apply armour bond.	22
7. Apply lead sheath bond.	23
8. Set cores in joint position.	27
9. Connect a 35mm ² earth wire between lead sheath bond and earth bar also connect copper earth tail.	23
10. Apply temporary shrouding.	21
11. Make and insulate neutral connection.	29/30
12. Make and insulate phase connections.	29/30
13. Remove temporary shrouding applied in 10.	--
14. Abrade and build up oversheaths.	32
15. Thoroughly degrease the joint.	35
16. Apply mastic water blocks to lead sheath and copper earth tail.	33
17. Remove temporary binders.	--
18. Prepare and fit shell ensuring 10mm clearance.	36
19. Mix and pour resin	36
20. Complete Link Box.	41

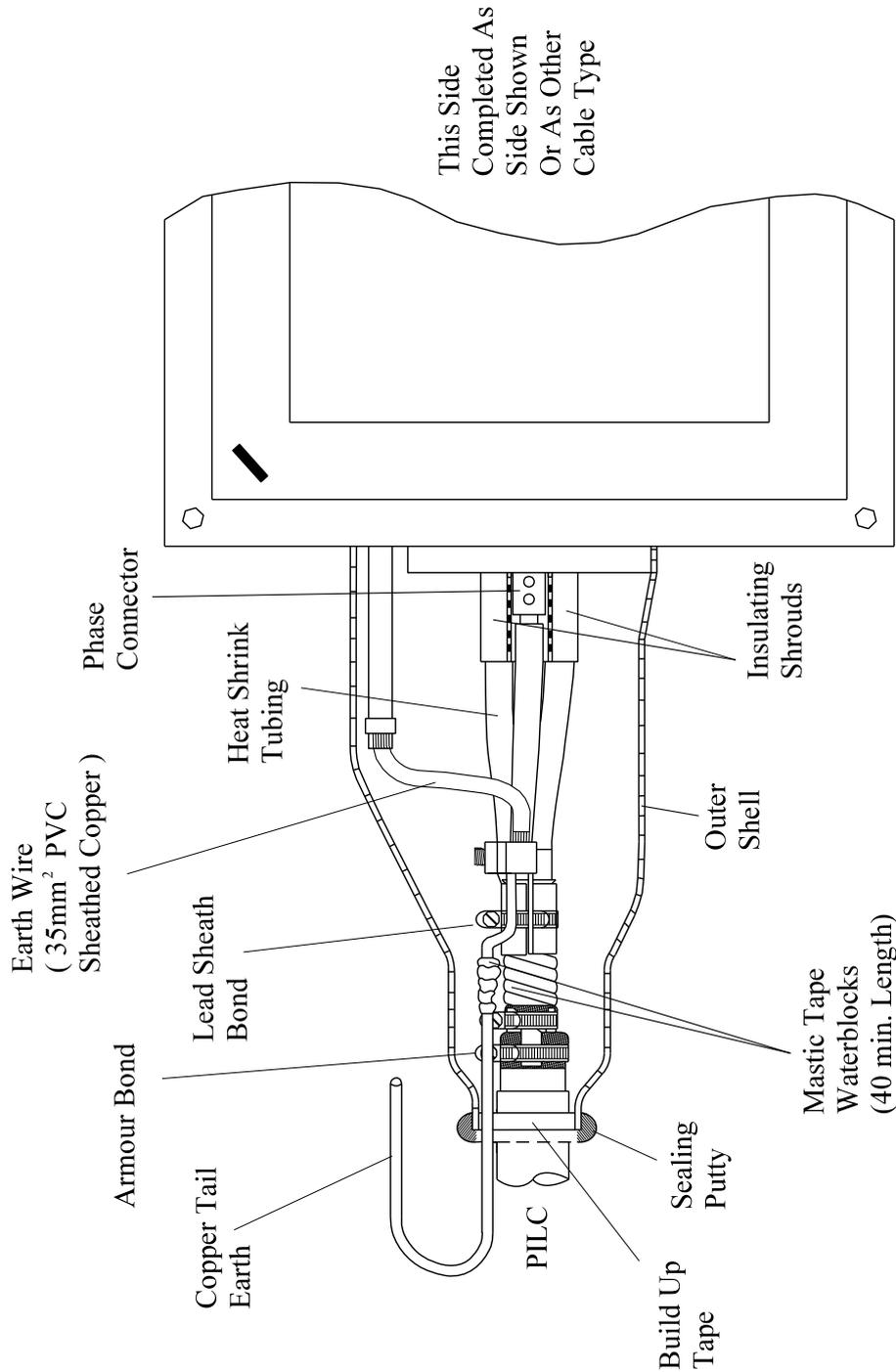
All dimensions in mm



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Drawn	RJB	06/12	Title			
Checked			PILC TWO WAY LDB STRIPPING DIMENSIONS		Drg. No.	Rev No
Approved					LVJ 7.505.1	
SCALE	N.T.S.					

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Checked			PILC TWO WAY LDB GENERAL LAYOUT		LVJ 7.505.2	
Approved			SCALE		N.T.S.	

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**ST: CA1H/6 PROCEDURES FOR MAKING LV MAINS
CABLE LINK DISCONNECTING BOXES**

JOINTING PROCEDURE 7.506

**FOUR CORE PILC MAINS CABLE
FOUR WAY PRYSMIAN LINK DISCONNECTING BOX**

**This procedure is to be read in conjunction with the appropriate
General Requirements ST: CA1C/7 Section 6 Pt 1
of the LV Jointing Manual**

JOINTING PROCEDURE 7.506

MATERIALS LIST

CABLE SIZE – 185/300 PILC

Item	Quantity
Link Box Complete	1
Resin	56 Lts
Earth bond LVEB 08	2 (Quantity depends upon cable combination)
Connectors UST 300	16
Copper Earth Tail LVCU 1700/5	2
External Earth Kit U8208005	1

Note: - The single shells supplied with the LDB are discarded.

ADDITIONAL ITEMS FOR EACH JOINT

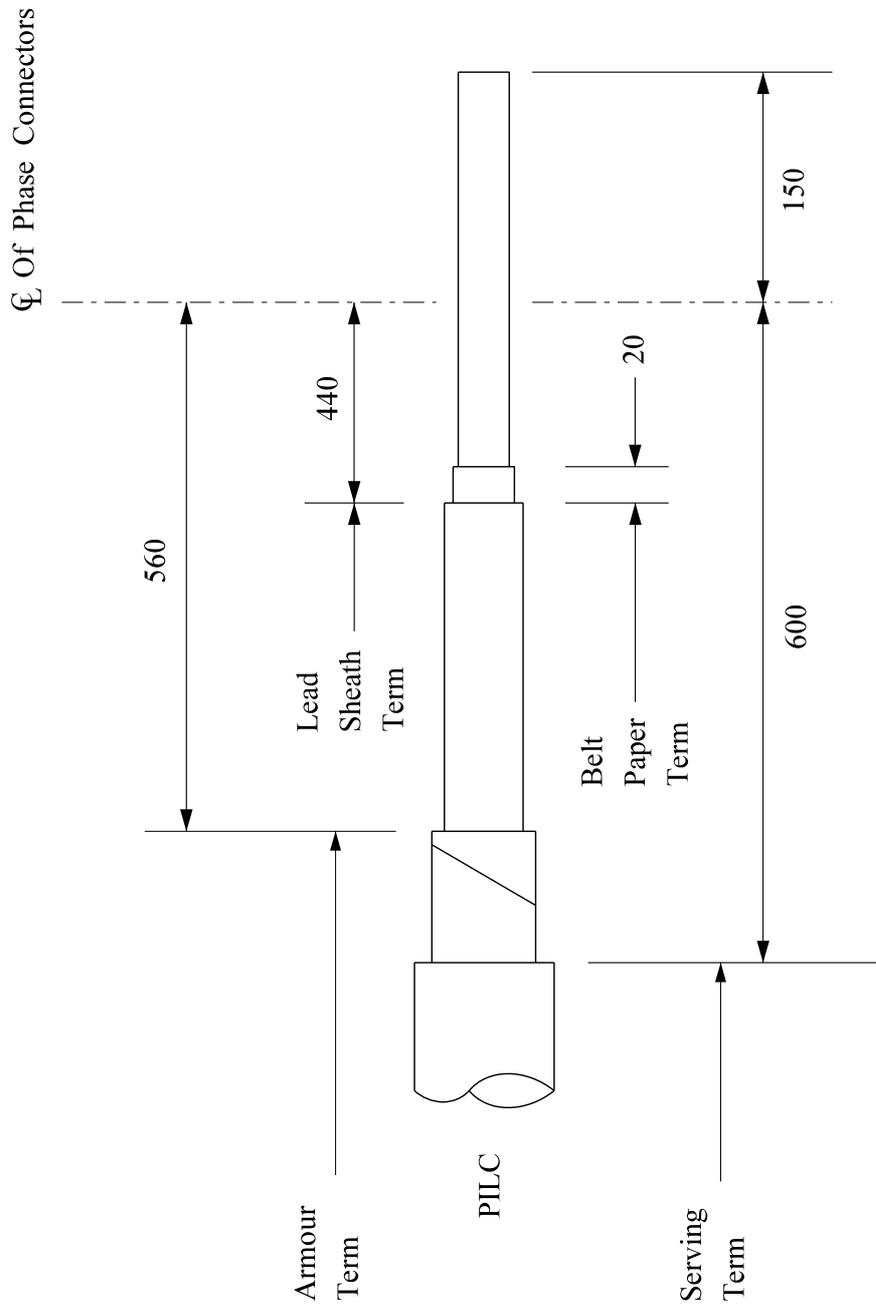
Black cotton tape
Sealing putty
Cable ties
16 swg tinned copper wire
PVC tape
Denso tape
De-solvit 1000FD
Workhorse dry wipes
LV Cable wipes

Note: - Individual material item numbers (SHOPS) are to be found in Section 4 – Part I of the LV Jointing Manual.

JOINTING PROCEDURE 7.506

Actions	General Requirements (ST: CA1C/7)
Refer to Drawing LVJ 7.506.1 and LVJ 7.506.2 whilst undertaking this Jointing Procedure	
1. Set up and mark cables.	4
2. Open and cut the cable.	16
3. Set up Link Box bottom chamber on plinth.	41
4. Carry out moisture test.	19
5. Apply core protection.	25
6. Apply armour bond.	22
7. Apply lead sheath bond.	23
8. Set cores in joint position.	27
9. Connect a 35mm ² earth wire between lead sheath bond and earth bar also connect copper earth tail.	23
10. Apply temporary shrouding.	21
11. Make and insulate neutral connection.	29/30
12. Make and insulate phase connections.	29/30
13. Remove temporary shrouding applied in 10.	--
14. Abrade and build up oversheaths.	32
15. Thoroughly degrease the joint.	35
16. Apply mastic water blocks to lead sheath and copper earth tail.	33
17. Remove temporary binders.	--
18. Prepare and fit shell ensuring 10mm clearance.	36
19. Mix and pour resin	36
20. Complete Link Box.	41

All dimensions in mm

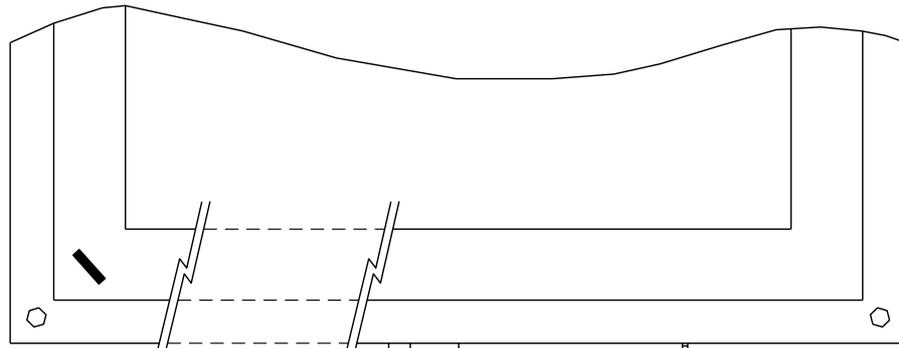


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Approved						
SCALE	N.T.S.					

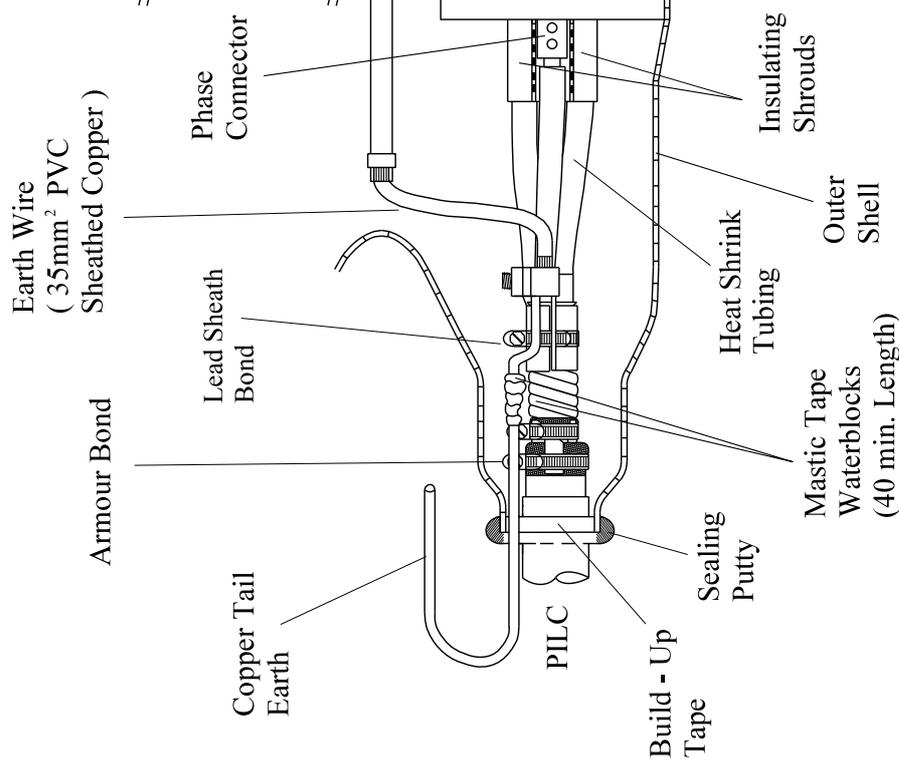
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All dimensions in mm

This Side Completed As Side Shown Or As Other Cable Type



PLAN VIEW



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**ST: CA1H/6 PROCEDURES FOR MAKING LV MAINS
CABLE LINK DISCONNECTING BOXES**

JOINTING PROCEDURE 7.507

**WAVECON MAINS CABLE
SICAME LINK DISCONNECTING BOX (Mk3)**

**This procedure is to be read in conjunction with the appropriate
General Requirements ST: CA1C/7**

JOINTING PROCEDURE 7.507

MATERIALS LIST

CABLE SIZE – 95/185/300 Wavecon

Item	Quantity
Link Box Complete 2 or 4 way	1
Connector BCNE 3	1 per box
Earth Rod with Copper Tail LVCU 1700/5	1 per box

Resin	6.5ltr	5ltr
2 Way	Supplied with box	
4 Way	Supplied with box	

SNE Conversion Kit	E5 Code
2 Way	41792
4 Way	41793

ADDITIONAL ITEMS FOR EACH JOINT

Black cotton tape
Sealing putty
Cable ties
16 swg tinned copper wire
PVC tape
LV Cable wipes

Note: - Individual material item numbers (SHOPS) are to be found in Section 4 – Part I of the LV Jointing Manual.

SICAME LINK BOX PREPERATION

THE SET UP OF A 2 OR 4 WAY SICAME LINK DISCONNECTION BOX

The level of PPE required for this operation shall be in accordance with the matrix given in the General Requirement 3, also your attention to the Use of Solvents General Requirement 1.

It is important that the set-up of 2 and 4 way link disconnection boxes are level and the excavation depth is such that on completion there is sufficient adjustment that the pavement cover is level with the pavement surface.

Where the Linkbox is required within a SNE system the preferred option is to install 3 core Wavecon and convert the mains network up to that location to PME. When doing this an Earth Rod **MUST** be connected to the earth electrode at the link box (for more details please see TP21D).

GENERAL NOTES

These boxes are designed for the installation of Dead Waveform cables only. Under no circumstances shall these link boxes be jointed onto live or PILC cables.

EXCAVATION DEPTH AND PREPARATORY WORK

1. Excavate the joint bay to accommodate the box and to provide adequate working space.
2. Lay the support base on a level bed of sand at a depth of **560+- 10mm measured from the top of the support base to the top of the prepared footpath surface.** Ensure all cables are parallel to ground level for 1 to 2 metres as they leave the Link Box. **In poor ground conditions the plastic support base shall be laid on a bed of concrete to prevent movement during reinstatement.**
3. Check for level using a spirit level provided.
4. Position the bottom shell and the precast centre section onto the levelled base plate.
5. Remove all links from the linkbox

RESIN

The Sicame Link Box comes supplied with 2 part resin (no added sand). This ensures that the resin will flow into all areas of the joint shells. **Do not heat the resin above 30°C otherwise the resin will not flow correctly and will be prone to shrinkage and cracking at the moisture seals.** As a general rule the resin should be in the shell 15min before it starts to set.

LINK BOX WEIGHTS

When installing link boxes consideration must be given to the weights of the components. On site risk assessment must be carried out and mechanical aids considered where required.

Part Description	Weight (KG)	
	2 Way	4 Way
Full Assembly	106	175.8
Support Base	16	20
Turret Assembly	16	20
Bell Cover	9	9(x4)
Box of Solid Links	1.4	2.5(x2)
3 Ring Enclosure	10.6	14.4
Galvanised Steel Frame	6	8.4
Concrete Cover	24	49

JOINTING PROCEDURE 7.507

Actions	General Requirements (ST: CA1C/7)
----------------	--

Refer to Drawing **LVJ 7.507.1** whilst undertaking this Jointing Procedure

- | | | |
|-----|--|----|
| 1. | Set and mark cables. | 4 |
| 2. | Open, prove and cut cable. | 14 |
| 3. | Prepare neutral/earth wires for jointing. | 8 |
| 4. | Set cores in joint position. | 27 |
| 5. | Connect copper earth electrode to the earth rod. | 34 |
| 6. | Make the neutral / earth connection incorporating the earth electrode where required (one per box) . | 29 |
| 7. | Make phase connections | 29 |
| 8. | Abrade and build up cable sheaths. | 32 |
| 9. | Thoroughly degrease the joint. | 35 |
| 10. | Apply mastic water block to copper earth tail. | 33 |
| 11. | Remove temporary binders | |
| 12. | Ensure that the turret assembly is seated correctly in the lower joint shell and has not been misaligned during the fitting of the phase and neutral cores | |
| 13. | Prepare and fit shell, ensuring 15mm clearance. | 36 |
| 14. | Confirm that the polarity and phase rotation are correct before mixing and pouring the resin. | 37 |
| 15. | Install links as required. | |

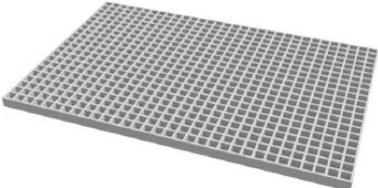
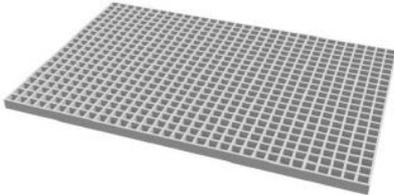
PAVEMENT ACCESS ASSEMBLY

16. Centrally position the HDPE chamber assembly (3 rings) over the turret/joint shell and sit on the support base.
17. Fit the 8 x set screw assemblies (including square washer) into the pre-drilled holes on the upper ring.
18. Position the galvanized steel frame on top of the chamber locating on the set screw assemblies.

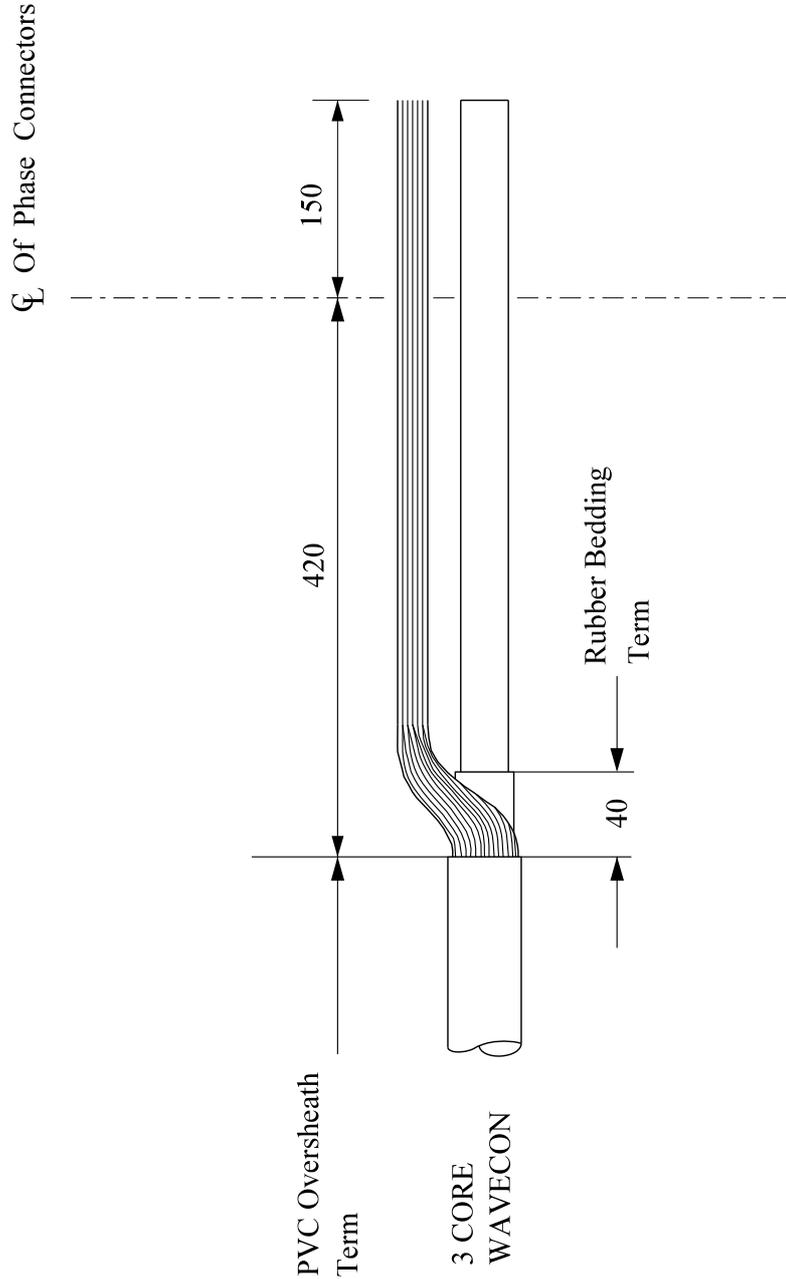
HEIGHT/LEVEL ADJUSTMENT

19. Set the height/level of the concrete cover and frame using the height adjustment assemblies ensuring that all 8 set screw assemblies are in contact with the steel frame.

IMPORTANT ... allow the resin to cure for a min of 2 hours before any further jointing work be carried out externally to the Link Box. Alternatively pour the joint resin and the link box at the same time.

2 Way Pallet Contents	4 Way Pallet Contents
 <p>L = 1200mm W = 350mm</p>	 <p>L = 1386mm W = 570mm</p>
 <p>L = 1224mm W = 653mm D = 38mm</p>	 <p>L = 1224mm W = 805mm D = 38mm</p>
	
 <p style="text-align: right;">X 1</p>	 <p style="text-align: right;">X 4</p>
 <p>L = 500mm W = 350mm H = 450mm</p>	 <p>L = 650mm W = 500mm H = 450mm</p>
<p>20 Litres Resin (supplied)</p>	<p>44 Litres Resin</p>

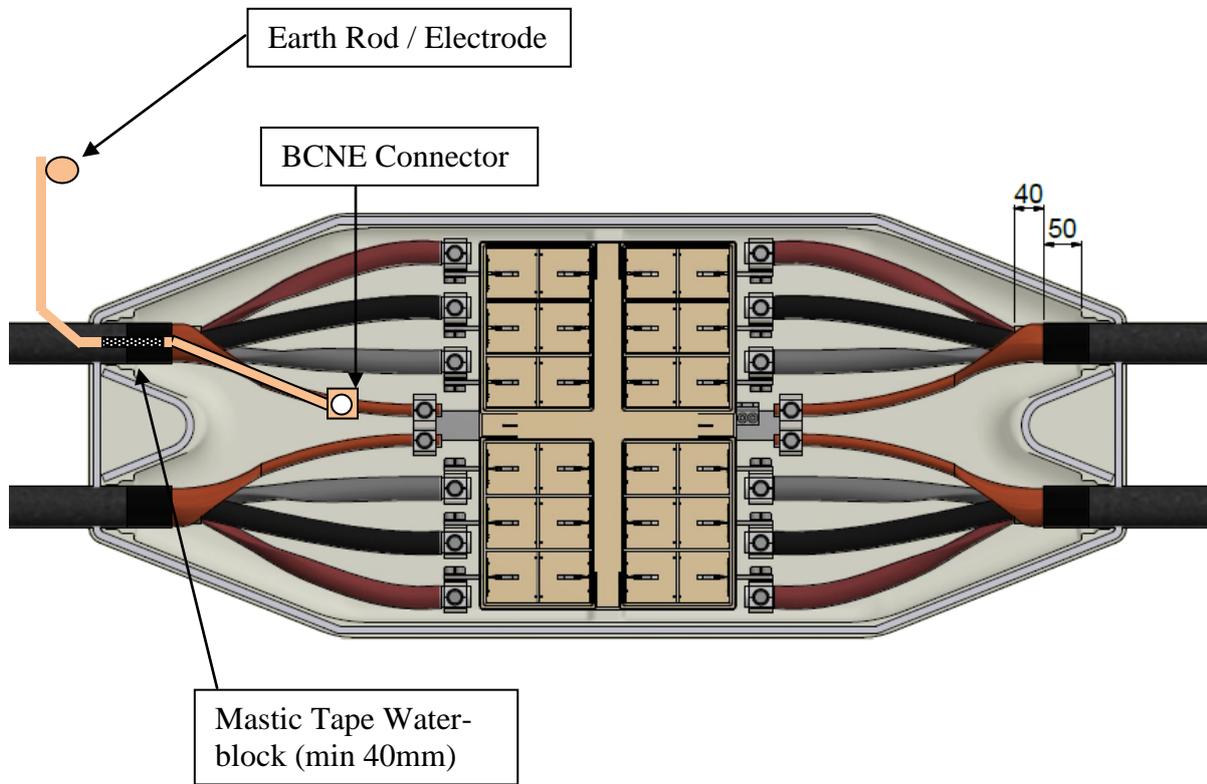
All dimensions in mm



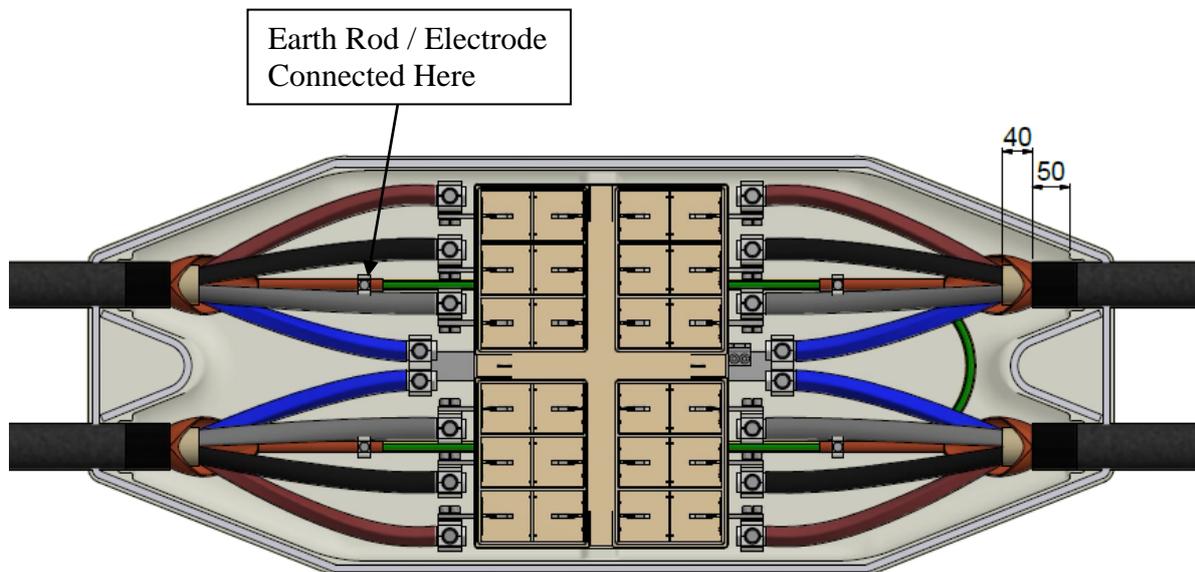
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Checked		THREE CORE WAVECON SICAME MK3 LINK BOX			LVJ 7.507.1	1	
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CNE Cable – General Arrangement (2 and 4 way)



SNE Cable – General Arrangement (2 and 4 way)



APPENDIX A

SUPERSEDED DOCUMENTATION

This Standard Technique supersedes ST:CA1H/5 dated July 2014 which should now be withdrawn.

APPENDIX B

ASSOCIATED DOCUMENTATION

ST: CA1A, ST: CA1D, ST: CA1W, ST: CA1Z, ST: CA1AA, ST: CA1E, ST: CA1F, ST: CA1G, ST: CA1H, ST: CA1I, ST: CA1U, ST: CA1Y, ST: CA7A.

APPENDIX C

IMPACT ON COMPANY POLICY

None, as this document has just been updated to incorporate the latest ST: HS8H and other minor changes.

APPENDIX D

IMPLEMENTATION OF POLICY

This Standard Technique shall be communicated to all relevant WPD engineers and site staff at the next Team Briefing by the Team Manager.

APPENDIX E

KEY WORDS

Link Boxes, LDB's, two way LDB, four way LDB.