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Serving the Midlands, South West and Wales
Gwasanaethu Canolbarth a De Orllewin Lloegr a Chymru

Company Directive

STANDARD TECHNIQUE: CA1E/4

Relating to the Procedures for Making Low Voltage Mains Cable Branch Joints

This Standard Technique Document contains all the approved LV mains cable branch joints, which shall be implemented in conjunction with the appropriate General Requirements contained in ST: CA1C.

This ST has not been written as a training document. It is not intended to be exhaustive in content and you must refer to your supervisor if you require training or instruction.

You shall work safely and skilfully, utilising the training/instruction you have already received, relating to the contents of this document and its cross-references.

You must make sure that you understand your job instructions and that you have the necessary tools and equipment for the job.

Author: **Richard Summers**

Implementation Date: **June 2013**

Approved by

Policy Manager

Date: 28 June 2013

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Document Revision & Review Table		
Date	**Comments**	**Author**
May 2013	• Jointing Procedure 7.206 (Three Core Wavecon - Four Core Wavecon Branch) added • Option for solvent wipes included	Richard Summers

ST: CA1E/4 PROCEDURES FOR MAKING LV MAINS CABLE BRANCH JOINTS

INTRODUCTION

This Standard Technique Document contains all the approved LV mains cable branch joints, which shall be implemented in conjunction with the appropriate General Requirements contained in ST:CA1C, including:

1. General Cleanliness and Accident Prevention

2. General Jointing Procedures – Dead Cables

3. General Jointing Procedures and Safety Precautions – Live Cables

Note: Resin encapsulated joints must not be broken down

If the need arises to undertake an LV Mains Branch Joint configuration (i.e. non-standard) which is not covered within this Standard Technique the Policy Manager, Head Office, is to be consulted.

CONTENTS

7.201 Three Core Wavecon – Three Core Wavecon

7.202 Consac Main – Three Core Wavecon Branch

7.203 PILC Main – Three Core Wavecon Branch

7.204 Four Core Wavecon – Four Core Wavecon

7.205 PILC Main – Four Core Wavecon Branch

7.206 Three Core Wavecon – Four Core Wavecon Branch

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ST: CA1E/4 PROCEDURES FOR MAKING MAINS CABLE BRANCH JOINTS

JOINTING PROCEDURE 7.201

THREE CORE WAVECON - THREE CORE WAVECON MAINS CABLE BRANCH JOINT

This procedure is to be read in conjunction with the appropriate General Requirements ST: CA1C Section 6 Pt 1 of the LV Jointing Manual

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JOINTING PROCEDURE 7.201

JOINT KIT REFERENCES

CABLE SIZE		JOINT KIT REFERENCES
FROM	**TO**	**BRANCH JOINT**
95W	95W	MB 1
	185W	MB 2
	300W	MB 3
185W	185W	MB 2
	300W	MB 3
300W	300W	MB 3

Note: - 70mm² and 120mm² Wavecon used in South Wales will be sized as 95mm² (70) and 185mm² (120).

Key: - 95W = 95mm² Wavecon
185W = 185mm² Wavecon
300W = 300mm² Wavecon

JOINTING PROCEDURE 7.201

JOINT KIT MATERIALS

KIT REF.	SHELL			RESIN		CONNECTORS				EARTH TAIL
	1589	1588	1587	5 litre	6.5 litre	UBR 95	UBR 185	UBR 300	BCNE 3	LVCU 1700/5
MB 1	1			2	1	3			2	1
MB 2		1		5			3		2	1
MB 3			1	8				3	2	1

ADDITIONAL ITEMS FOR EACH JOINT

Insulation patch
Black cotton tape
Sealing putty
Cable ties
Shell support
Tinned copper braid (15 x 1.5)
16 swg tinned copper wire
PVC tape
De-solvit 1000FD
Workhorse dry wipes

Note: - Individual material item numbers (SHOPS) are to be found in Section 4 - Part I of the LV Jointing Manual.

JOINTING PROCEDURE 7.201

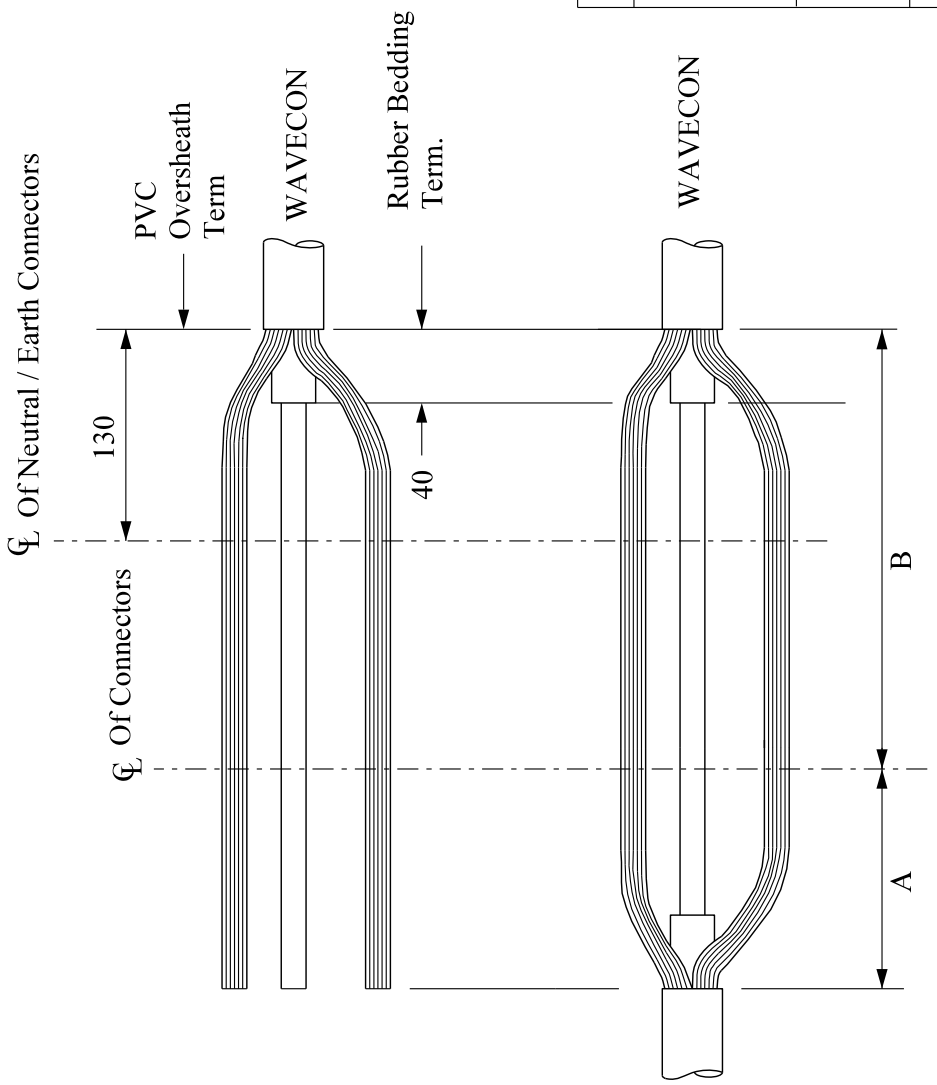
Actions		General Requirements (ST: CA1C/4)
	Refer to Drawing **LVJ 7.201.1, 7.201.2** whilst undertaking this Jointing Procedure	
1	Set up and mark cables	4
	BRANCH CABLE – Preparation	
2	Open and cut cable	14
3	Prepare the neutral/earth wires for jointing	8
	MAIN CABLE - Preparation	
4.	Remove PVC oversheath	6
5.	Prepare the neutral/earth wires for jointing	8
6.	Remove rubber bedding	9
	COMPLETION OF JOINT	
7.	Set cores in joint position	27
8.	Connect the neutral/earth wires including a equalisation bond and copper earth tail	29
9.	Remove temporary earth connection applied in 2	--
10.	Apply temporary shrouding	21
11.	Make and insulate phase connections	29/30
12.	Remove temporary shrouding applied in 10	--
13.	Form neutral/earth wires into their final positions	--
14.	Abrade and build-up oversheaths	32
15.	Thoroughly degrease the joint	35
16.	Apply mastic water block to copper earth tail	33
17.	Remove temporary binders	--

JOINTING PROCEDURE 7.201 – Continued

Actions		General Requirements (ST: CA1C/4)
18.	Prepare and fit shell, ensuring 15mm clearance	36
19.	Mix and pour resin	37

All dimensions in mm

CABLE SIZE		A	B
95 mm²	70 - 95 mm²	275	325
	70 - 185 mm²	325	425
	300 mm²	375	525
185 mm²	70 - 185 mm²	325	425
	300 mm²	375	525
300 mm²	70 - 300 mm²	375	525



PLAN VIEW

NOTE:- Where The Jointing Of Dissimilar Size Cables Is Required All Dimensions Will Be Taken To The Largest Cable Size.

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Title THREE CORE WAVECON - WAVECON BRANCH JOINT STRIPPING DIMENSIONS

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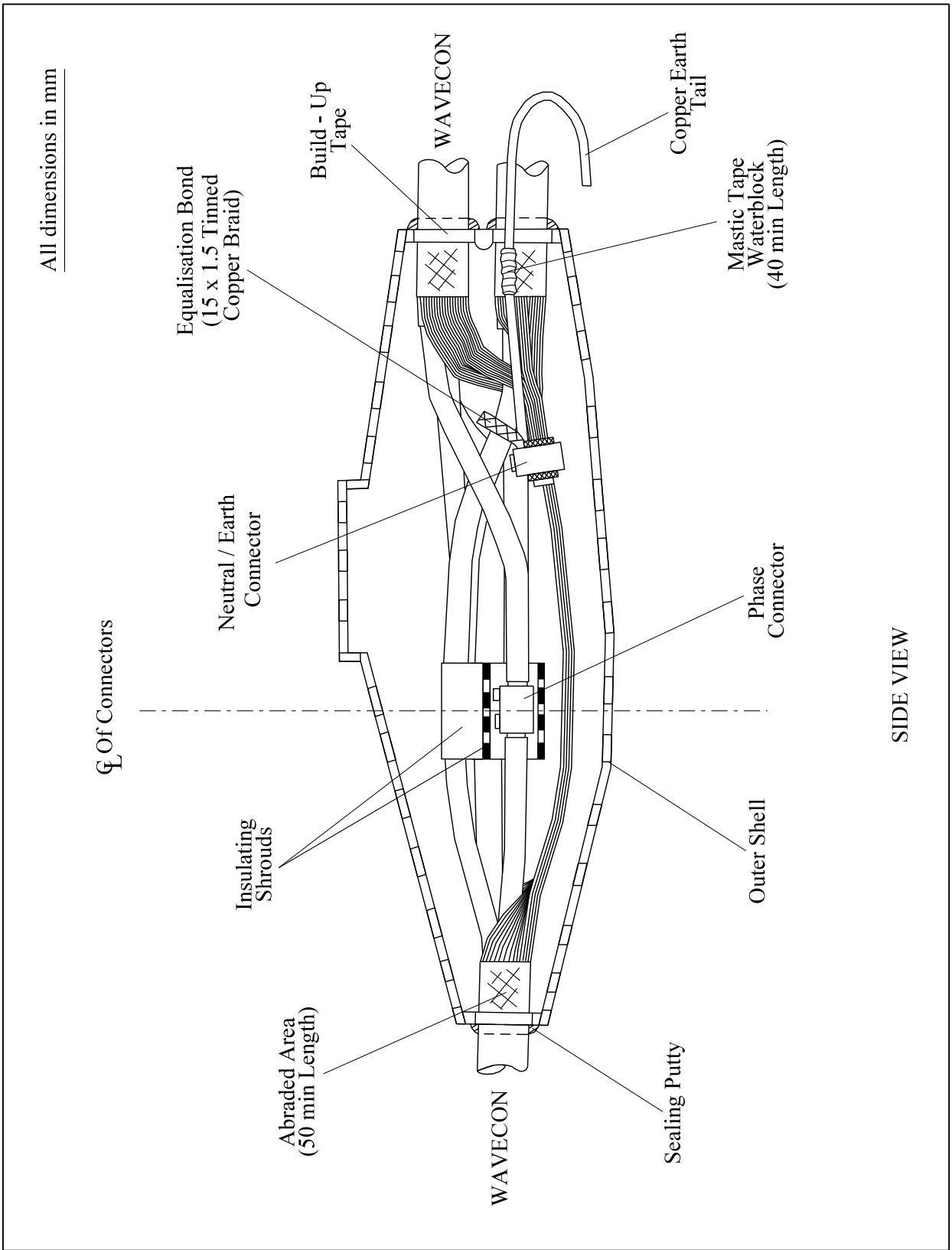

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ST: CA1E/4 PROCEDURES FOR MAKING MAINS CABLE BRANCH JOINTS

JOINTING PROCEDURE 7.202

CONSAC - THREE CORE WAVECON MAINS CABLE BRANCH JOINT

This procedure is to be read in conjunction with the appropriate General Requirements ST: CA1C/4 Section 6 Pt 1 of the LV Jointing Manual

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JOINTING PROCEDURE 7.202

JOINT KIT REFERENCES

CABLE SIZE		JOINT KIT REFERENCES
FROM	**TO**	**BRANCH JOINT**
95C	95W	MB 4
	185W	MB 5
	300W	MB 6
185C	185W	MB 5
	300W	MB 6
240C	95W	MB 7
	185W	MB 7
	300W	MB 7

Key: - 95W = 95mm² Wavecon
95C = 95mm² Consac
185W = 185mm² Wavecon
185C = 185mm² Consac
240C = 240mm² Consac
300W = 300mm² Wavecon

Note: - 240mm² Consac is only to be found in the Midlands Region of WPD.

JOINTING PROCEDURE 7.202

JOINT KIT MATERIALS

KIT REF.	SHELL			RESIN		CONNECTORS						EARTH TAIL
	1589	1588	1587	5 litre	6.5 litre	UBR 95	UBR 185	UBR 300	TA1	TA2	BCNE 3	LVCU 1700/5
MB 4	1			2	1	3			1		1	1
MB 5		1		5			3			1	1	1
MB 6			1	8				3		1	1	1
MB 7			1	8				3		1	1	1

ADDITIONAL ITEMS FOR JOINT

Insulation patch
Black cotton tape
Sealing putty
Cable ties
Shell support
16 swg tinned copper wire
Whipping thread
‘H’ metal
Abrasive metal
PVC tape
De-solvit 1000FD
De-solvit 1000
Workhorse wipes

Note: - Individual material item numbers (SHOPS) are to be found in Section 4 – Part I of the LV Jointing Manual.

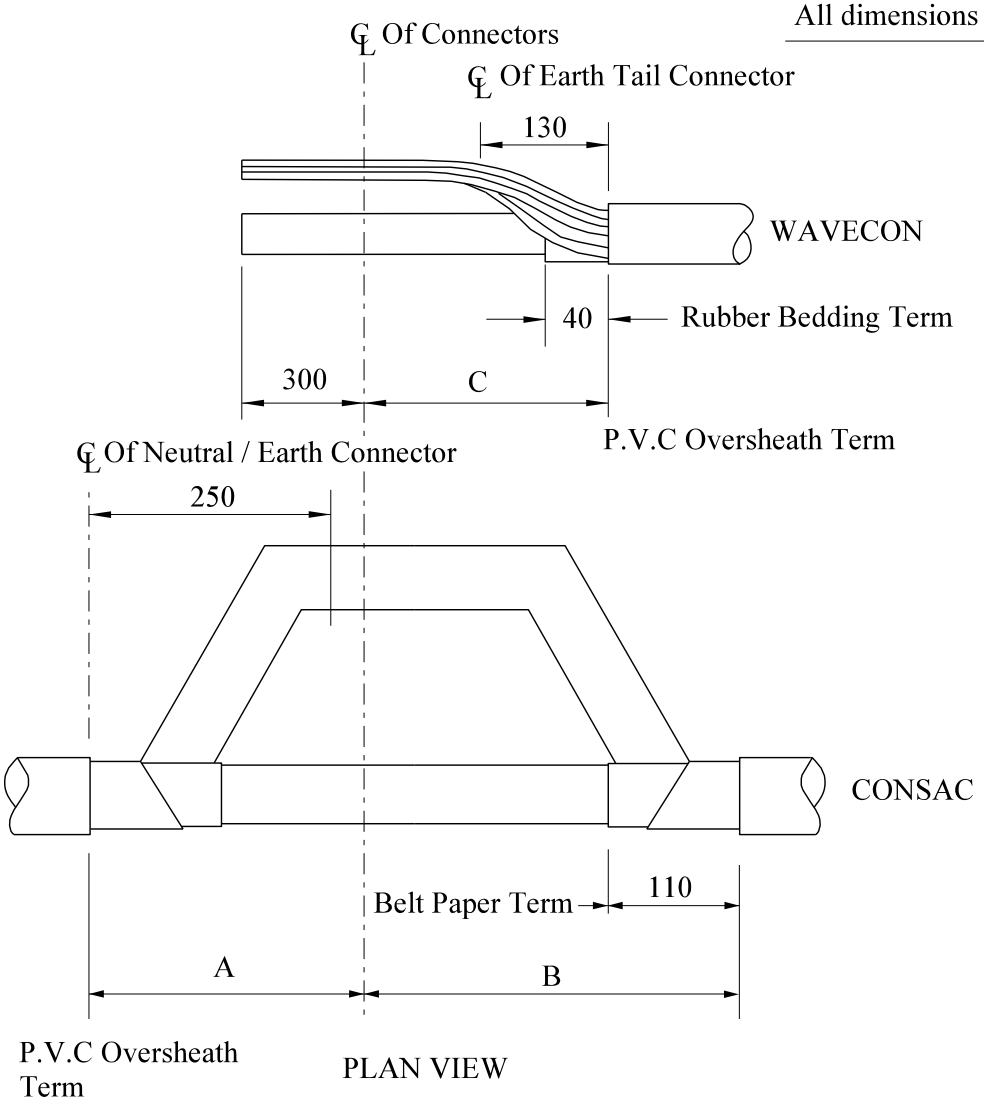
JOINTING PROCEDURE 7.202

	Actions	General Requirements (ST: CA1C/4)
	Refer to Drawing **LVJ 7.202.1, 7.202.2** whilst undertaking this Jointing Procedure	
1.	Set up and mark cables	4
	BRANCH CABLE - Preparation	
2.	Open and cut cable	14
3.	Prepare neutral/earth wires for jointing	8
	MAIN CABLE – Preparation	
4.	Remove PVC oversheath	6
5.	Open and prepare neutral/earth sheath for jointing	12
6.	Remove the belt papers and carry out moisture test	19
	COMPLETION OF JOINT	
7.	Set cores in joint position	27
8.	Connect neutral/earth wires to neutral/earth sheath	29
9 .	Remove temporary earth connection applied in 2	--
10.	Apply temporary shrouding	21
11.	Make and insulate phase connections	29/30
12.	Remove temporary shrouding applied in 10	--
13.	Form neutral/earth wires and neutral/earth sheath into their final position	31
14.	Connect copper earth tail to neutral/earth wires	29
15.	Abrade and build up oversheaths	32
16.	Thoroughly degrease the joint	35
17.	Apply mastic water blocks to copper earth tail and Consac PVC oversheath termination	33

JOINTING PROCEDURE 7.202 – Continued

Actions		General Requirements (ST: CA1C/4)
18.	Remove all temporary binders	--
19.	Prepare and fit shell ensuring 15mm clearance	36
20.	Mix and pour resin	37

All dimensions in mm



CABLE SIZE		A	B	C
CONSAC	WAVECON			
95mm²	95mm²	365	415	325
	185mm²	415	515	425
	300mm²	465	615	525
185mm²	95 - 185mm²	415	515	425
	300mm²	465	615	525
240mm²	95 - 300mm²	465	615	525

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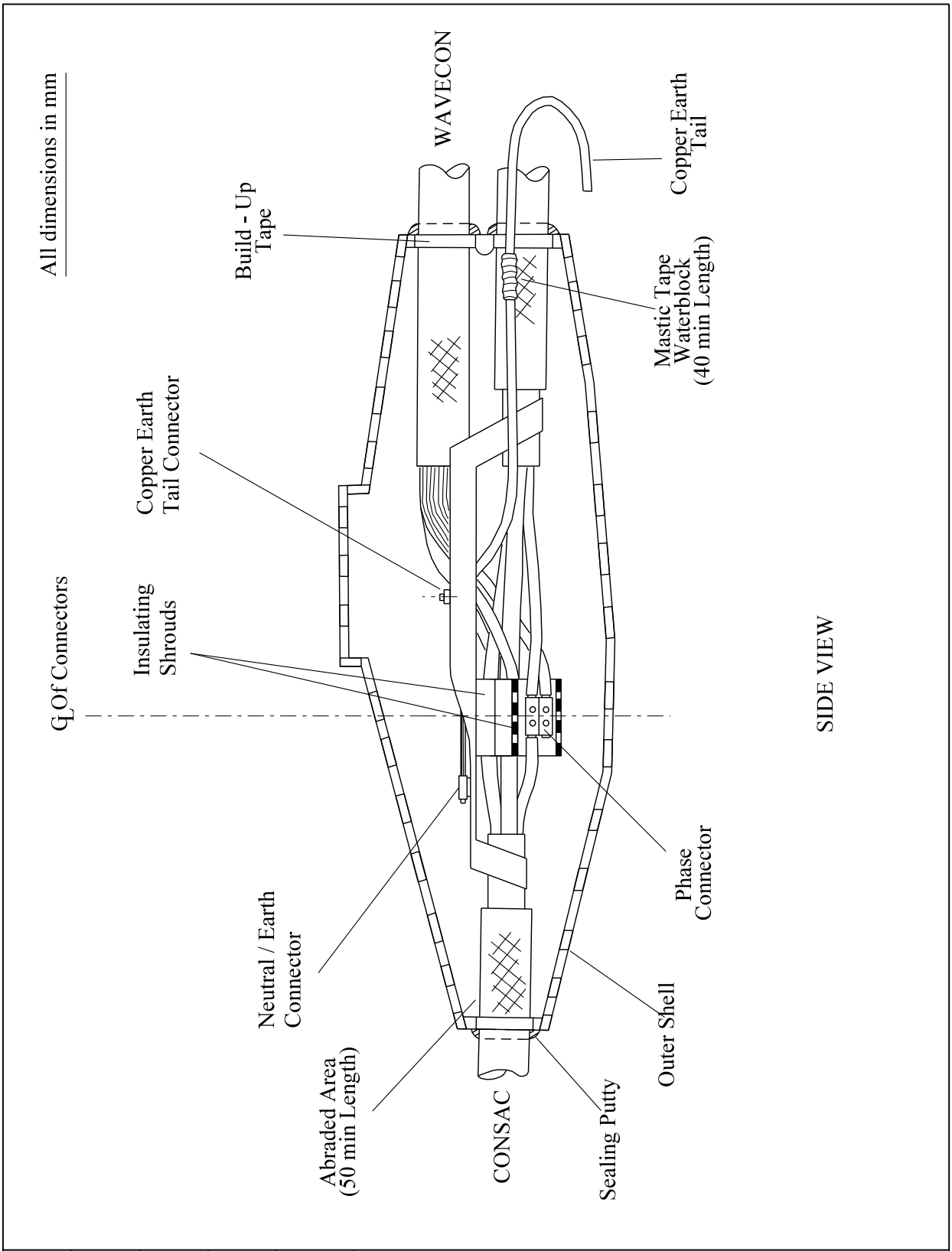

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ST: CA1E/4 PROCEDURES FOR MAKING MAINS CABLE BRANCH JOINTS

JOINTING PROCEDURE 7.203

PILC – THREE CORE WAVECON MAINS CABLE BRANCH JOINT

This procedure is to be read in conjunction with the appropriate General Requirements ST: CA1C/4 Section 6 Pt 1 of the LV Jointing Manual

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JOINTING PROCEDURE 7.203

JOINT KIT REFERENCES

CABLE SIZE		JOINT KIT REFERENCES
FROM	**TO**	**BRANCH JOINT**
95 PILC	95W	MB 8
	185W	MB 9
	300W	MB 10
185 PILC	185W	MB 9
	300W	MB 10
300 PILC	300W	MB 10

Key: - 95W = 95mm² Wavecon
185W = 185mm² Wavecon
300W = 300mm² Wavecon

JOINTING PROCEDURE 7.203

JOINT KIT MATERIALS

KIT REF.	SHELL			RESIN		CONNECTORS				EARTH TAIL
	1589	1588	1587	5 litre	6.5 litre	UBR 95	UBR 185	UBR 300	BCNE 3	LVCU 1700/5
MB 8	1			2	1	4			2	1
MB 9		1		5			4		2	1
MB 10			1	8				4	2	1

ADDITIONAL ITEMS FOR EACH JOINT

Insulation patch
Black cotton tape
Sealing putty
Cable ties
Shell support
16 swg tinned copper wire
Whipping thread
PVC tape
35mm² PVC sheathed (green/yellow) copper
Desolvit 1000FD
Desolvit 1000
Workhorse dry wipes

Note: - Individual material item numbers (SHOPS) are to be found in Section 4 – Part I of the LV Jointing Manual.

JOINTING PROCEDURE 7.203

Actions		General Requirements (ST: CA1C/4)
	Refer to Drawing **LVJ 7.203.1, 7.203.2** whilst undertaking this Jointing Procedure	
1.	Set up and mark cables	4
	BRANCH CABLE - Preparation	
2.	Open and cut cable	14
3.	Prepare neutral/sheath wires for jointing	8
	MAIN CABLE - Preparation	
4.	Remove serving, armour and bedding and thoroughly clean the lead sheath	10
5.	Apply armour bonds to lead sheath	22
6.	Fit temporary earth continuity bond to lead sheath	11
7.	Remove lead sheath	13
8.	Remove belt papers and carry out moisture test	19
9.	Apply lead sheath bonds	23
10.	Connect the 35mm earth wire to lead sheath bonds (ensuring slack in the earth wire to allow fitting into the neutral/earth connection) including the copper earth tail	23
11.	Remove temporary earth continuity bond applied in 6	--
	COMPLETION OF JOINT	
12.	Set cores in joint position	27
13.	Connect and insulate the neutral/earth wires to the neutral core including the 35mm earth wire	29/30
14.	Remove temporary earth connection applied in 2	--

JOINTING PROCEDURE 7.203 – Continued

Actions		General Requirements (ST: CA1C/4)
15.	Apply temporary shrouding	21
16.	Make and insulate phase connections	29/30
17.	Remove temporary shrouding applied in 15	--
18.	Form neutral/earth wires into their final position	--
19.	Abrade and build up oversheaths	32
20.	Thoroughly degrease the joint	35
21.	Apply mastic water blocks to lead sheaths and copper earth tail	33
22.	Remove temporary binders	--
23.	Prepare and fit shell, ensuring 15mm clearance	36
24.	Mix and pour resin	37

CABLE SIZE		A	B	C	D	E	F	G
PILC	WAVECON							
50 - 95mm²	95mm²	275	325	395	445	435	435	325
	185mm²	325	425	445	545	485	585	425
	300mm²	375	525	495	645	535	685	525
120 - 185mm²	95-185 mm²	325	425	445	545	485	585	425
	300 mm²	375	525	495	645	535	685	525
240 -300 mm²	95 - 185 -300 mm²	375	525	495	645	535	685	525

NOTE:- Where The Jointing Of Dissimilar Size Cables Is Required All Dimensions Will Be Taken To The Largest Cable Size.

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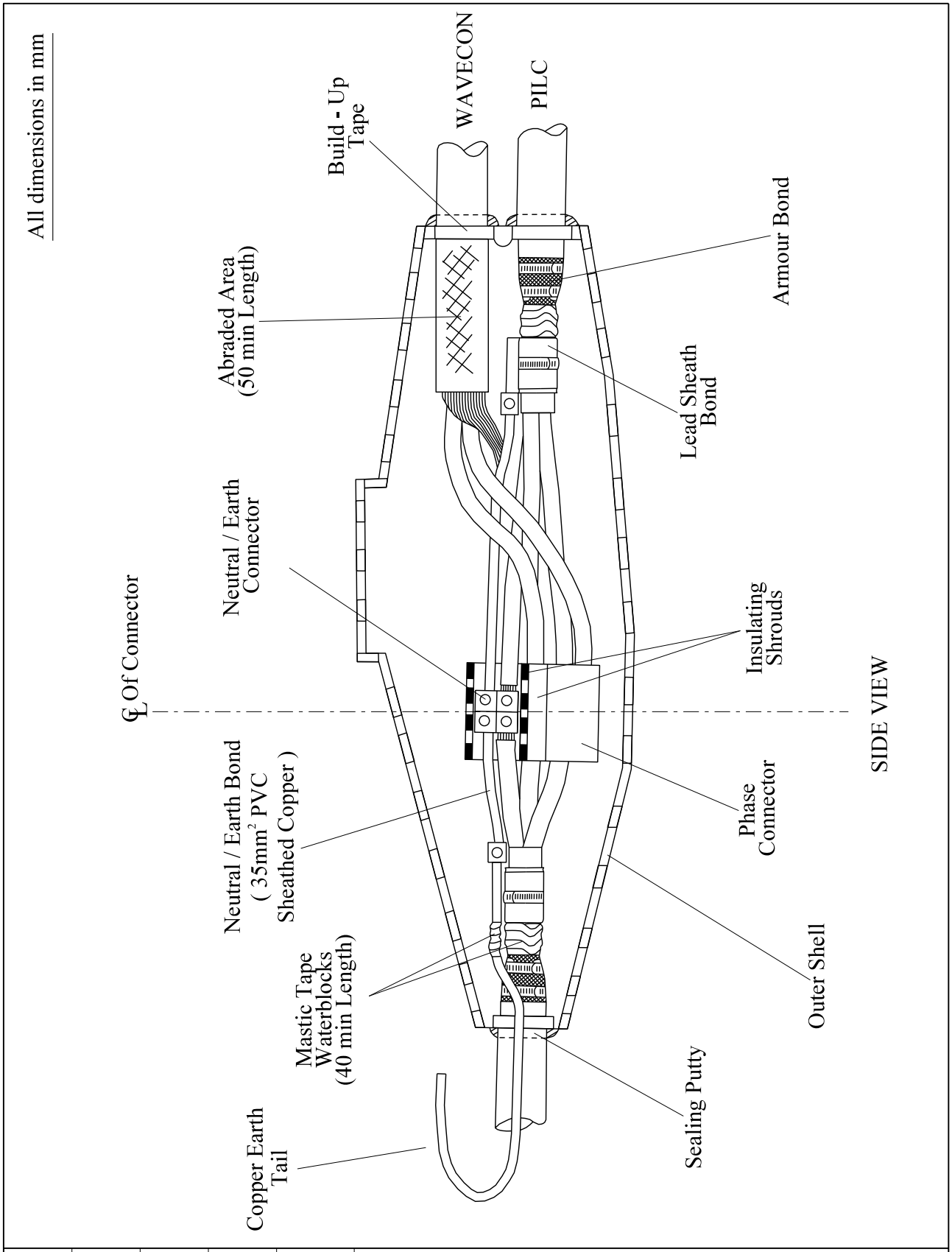

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ST: CA1E/4 PROCEDURES FOR MAKING MAINS CABLE BRANCH JOINTS

JOINTING PROCEDURE 7.204

FOUR CORE WAVECON – FOUR CORE WAVECON MAINS CABLE BRANCH JOINT

This procedure is to be read in conjunction with the appropriate General Requirements ST: CA1C/4 Section 6 Pt 1 of the LV Jointing Manual

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JOINTING PROCEDURE 7.204

JOINT KIT REFERENCES

CABLE SIZE		JOINT KIT REFERENCES
FROM	**TO**	**BRANCH JOINT**
95W	95W	MB11
	185W	MB12
	300W	MB13
185W	185W	MB12
	300W	MB13
300W	300W	MB13

Key: - 95W = 95mm² Wavecon
185W = 185mm² Wavecon
300W = 300mm² Wavecon

JOINTING PROCEDURE 7.204

JOINT KIT MATERIALS

KIT REF.	SHELL			RESIN		CONNECTORS				EARTH TAIL
	1589	1588	1587	5 litre	6.5litre	UBR 95	UBR 185	UBR 300	BCNE 3	LVCU 1700/5
MB 11	1			2	1	4			2	1
MB 12		1		5			4		2	1
MB 13			1	8				4	2	1

ADDITIONAL ITEMS FOR EACH JOINT

Insulation patch
Black cotton tape
Sealing putty
Cable ties
Shell support
Tinned copper braid (15 x 1.5)
16 swg tinned copper wire
PVC tape
De-solvit 1000FD
Workhorse dry wipes

Note: - Individual material item numbers (SHOPS) are to be found in Section 4 - Part I of the LV Jointing Manual.

JOINTING PROCEDURE 7.204

Actions		General Requirements (ST: CA1C/4)

Refer to Drawing **LVJ 7.204.1, 7.204.2** whilst undertaking this Jointing Procedure

1.	Set up and mark cables	
	BRANCH CABLE	
2.	Open and cut cable	14
3.	Prepare the earth wires for jointing	8
	MAINS CABLE – Preparation	
4.	Remove PVC oversheath	6
5.	Prepare the wires for jointing	8
6.	Remove rubber bedding	9
	COMPLETION OF JOINT	
7.	Set cores in joint position	27
8.	Connect the earth wires including equalisation bond and copper earth tail	29
9.	Apply temporary shrouding	21
10.	Make and insulate neutral connection	29/30
11.	Make and insulate phase connections	29
12.	Remove temporary shrouding applied in 9	--
13.	Form earth wires into their final position	--
14.	Abrade and build up oversheaths	32
15.	Thoroughly degrease the joint	35
16.	Apply mastic water block to copper earth tail	33

JOINTING PROCEDURE 7.204 – Continued

Actions		General Requirements (ST: CA1C/4)
17.	Remove temporary binders	--
18.	Prepare and fit shell, ensuring 15mm clearance	36
19.	Mix and pour resin	37

All dimensions in mm

CABLE SIZE		A	B
95 mm²	95 mm²	275	325
	185 mm²	325	425
	300 mm²	375	525
185 mm²	95 - 185 mm²	325	425
	300 mm²	375	525
300 mm²	95 - 185 - 300 mm²	375	525

NOTE:- Where The Jointing Of Dissimilar Size Cables Is Required All Dimensions Will Be Taken To The Largest Cable Size.

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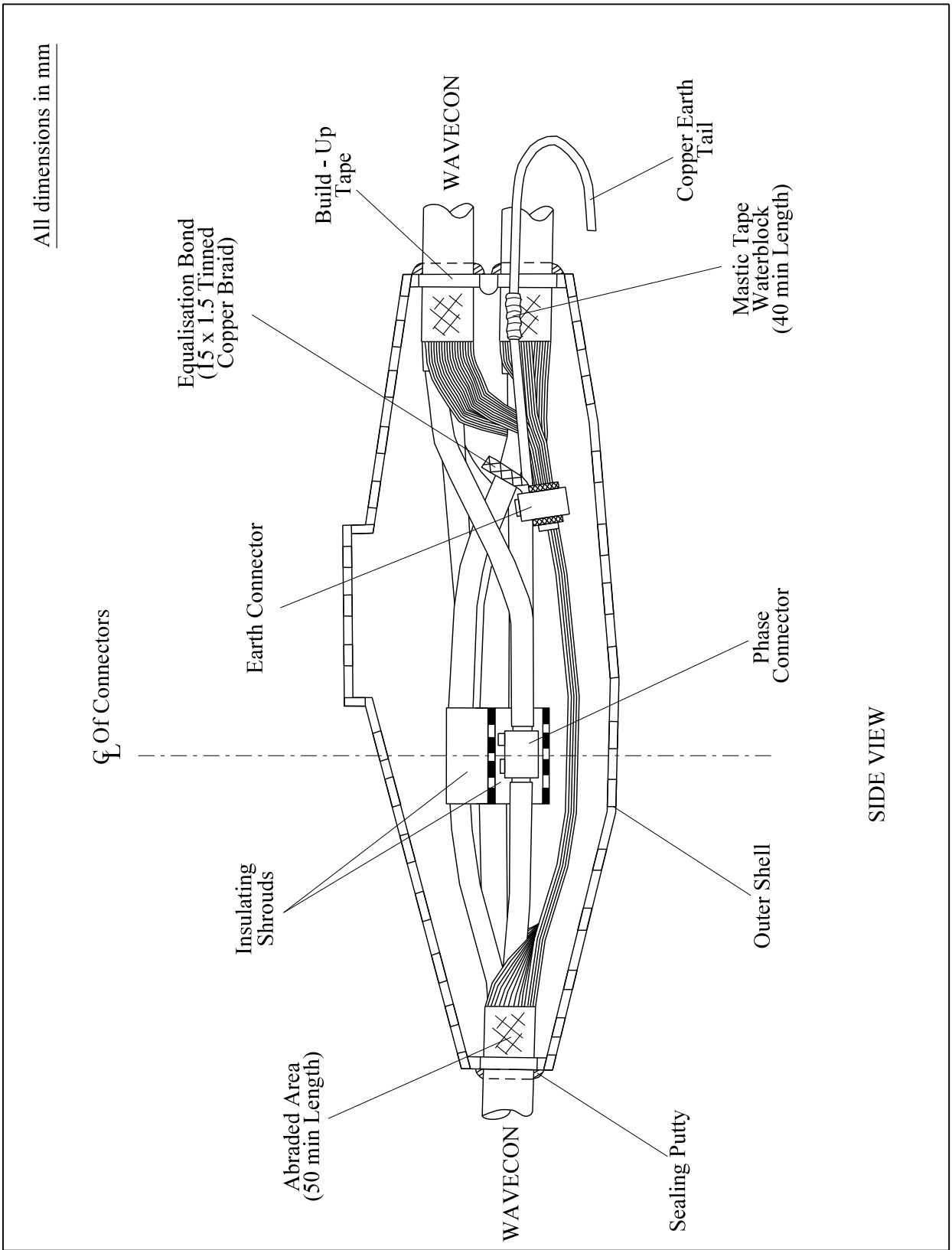

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ST: CA1E/4 PROCEDURES FOR MAKING MAINS CABLE BRANCH JOINTS

JOINTING PROCEDURE 7.205

PILC – FOUR CORE WAVECON MAINS CABLE BRANCH JOINT

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JOINTING PROCEDURE 7.205

JOINT KIT REFERENCES

CABLE SIZE		JOINT KIT REFERENCES
FROM	**TO**	**BRANCH JOINT**
50 PILC	95W	MB 14
	185W	MB 15
	300W	MB 16
185 PILC	185W	MB 15
	300W	MB 16
300 PILC	300W	MB 16

Key: - 95W = 95mm² Wavecon
185W = 185mm² Wavecon
300W = 300mm² Wavecon

JOINTING PROCEDURE 7.205

JOINT KIT MATERIALS

KIT REF.	SHELL			RESIN		CONNECTORS				EARTH BOND	EARTH TAIL
	1589	**1588**	**1587**	**5 litre**	**6.5 litre**	**UBR 95**	**UBR 185**	**UBR 300**	**BCNE 3**	**LVEB 08**	**LVCU 1700/5**
MB 14	1			2	1	4			1	2	1
MB 15		1		5			4		1	2	1
MB 16			1	8				4	1	2	1

ADDITIONAL ITEMS FOR EACH JOINT

Insulation patch
Black cotton tape
Sealing putty
Cable ties
Shell support
16 swg tinned copper wire
Whipping thread
PVC tape
35mm² PVC sheathed (green/yellow) copper
De-solvit 1000FD
De-solvit 1000
Workhorse dry wipes

Note: - Individual material item numbers (SHOPS) are to be found in Section 4 - Part I of the LV Jointing Manual.

JOINTING PROCEDURE 7.205

Actions		General Requirements (ST: CA1C/4)
	Refer to Drawing **LVJ 7.205.1, 7.205.2** whilst undertaking this Jointing Procedure	
1.	Set up and mark cables	4
	BRANCH CABLE – Preparation	
2.	Open and cut cable	14
3.	Prepare the earth wires for jointing	8
	MAIN CABLE - Preparation	
4.	Remove serving, armour and bedding and thoroughly clean the lead sheath.	10
5.	Apply armour bonds.	22
6.	Fit temporary earth continuity bond to lead sheath.	11
7.	Remove lead sheath.	13
8.	Remove belt papers and carry out moisture test.	19
9.	Apply lead sheath bonds	23
10.	Connect a 35mm² earth wire to lead sheath bonds including the copper earth tail	23
11.	Remove temporary earth continuity bond applied in 6	--
	COMPLETION OF JOINT	
12.	Set cores in joint position	27
13.	Connect the earth wires to the 35mm² earth wire	29
14.	Apply temporary shrouding	21
15.	Make and insulate neutral connection	29/30

JOINTING PROCEDURE 7.205 – Continued

Actions		General Requirements (ST: CA1C/4)
16.	Make and insulate phase connections	29/30
17.	Remove temporary shrouding applied in 14	--
18.	Form earth wires into their final position	--
20.	Abrade and build up oversheaths	32
21.	Thoroughly degrease the joint	35
22.	Apply mastic waterblocks to lead sheaths and copper earth tail	33
23.	Remove temporary binders	--
24.	Prepare and fit shell, ensuring 15mm clearance	36
25.	Mix and pour resin	37

CABLE SIZE		A	B	C	D	E	F	G
PILC	WAVECON							
50 - 95mm²	95mm²	275	325	395	445	435	485	325
	185mm²	325	425	445	545	485	585	425
	300mm²	375	525	495	645	535	685	525
120 - 185mm²	95-185 mm²	325	425	445	545	485	585	425
	300 mm²	375	525	495	645	535	685	525
240 -300 mm	95 - 185 -300 mm²	375	525	495	645	535	685	525

NOTE:- Where The Jointing Of Dissimilar Size Cables Is Required All Dimensions Will Be Taken To The Largest Cable Size.

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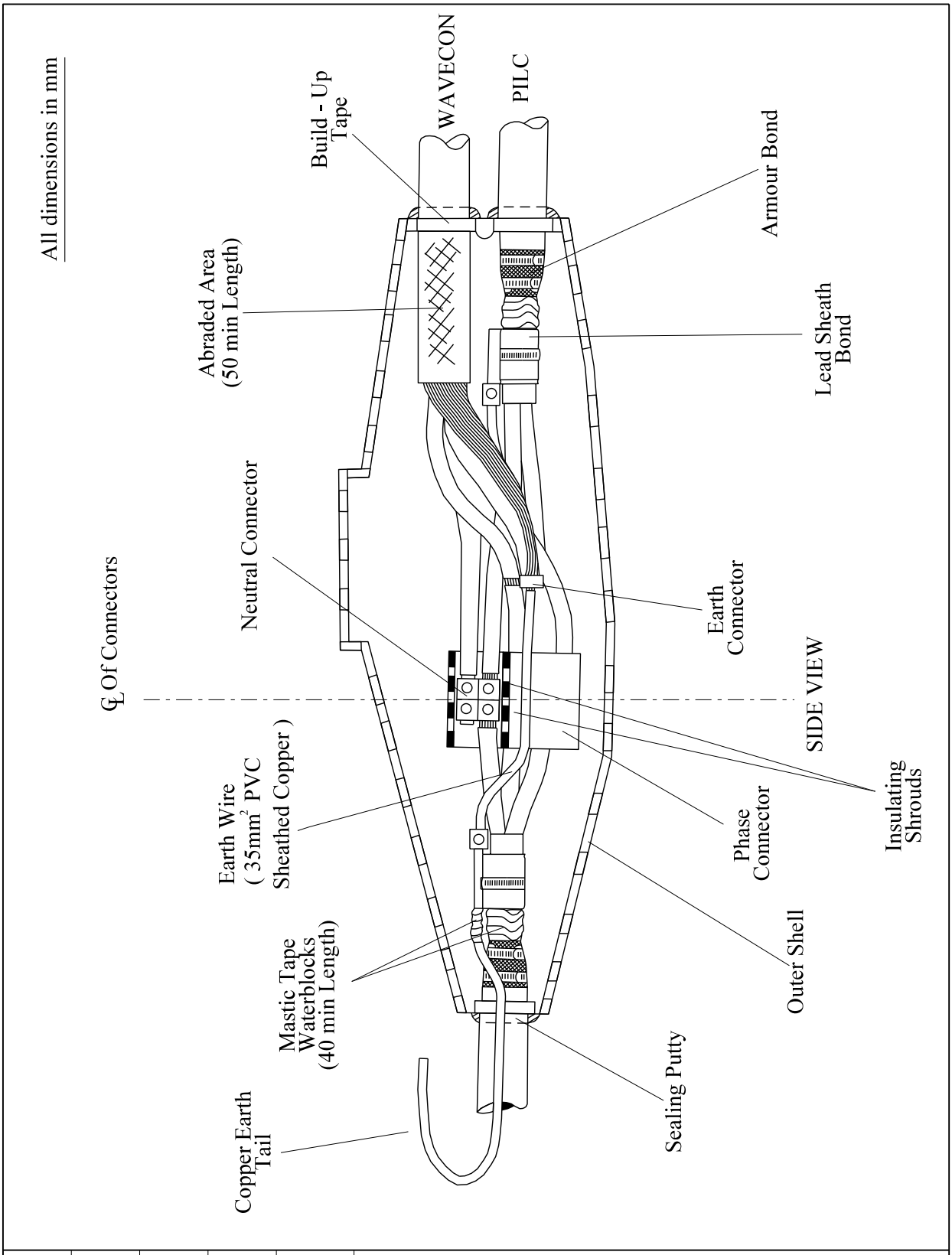

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ST: CA1E/4 PROCEDURES FOR MAKING LV MAINS CABLE BRANCH JOINT

JOINTING PROCEDURE 7.206

THREE CORE WAVECON – FOUR CORE WAVECON BRANCH MAINS CABLE BRANCH JOINT

This procedure is to be read in conjunction with the appropriate General Requirements ST: CA1C/4 Section 6 Pt 1 of the LV Jointing Manual

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JOINTING PROCEDURE 7.206

JOINT KIT REFERENCES

CABLE SIZE		JOINT KIT REFERENCES
FROM 3 CORE	**TO 4 CORE**	**BRANCH JOINT**
95W	95W	MB 17
	185W	MB 18
	300W	MB 19
185W	185W	MS 18
	300W	MB 19
300W	300W	MB 19

Note: - 70mm² and 120mm² Wavecon used in South Wales and Midlands will be sized as 95mm² (70) and 185mm² (120).

Key: - 95W = 95mm² Wavecon
185W = 185mm² Wavecon
300W = 300mm² Wavecon

JOINTING PROCEDURE 7.206

JOINT KIT MATERIALS

KIT REF.	SHELL			RESIN		CONNECTORS				EARTH TAIL
	1589	**1588**	**1587**	**5 litre**	**6.5 litre**	**UBR 95**	**UBR 185**	**UBR 300**	**BCNE 3**	**LVCU 1700/5**
MB 17	1			2	1	4			2	1
MB 18		1		5			3	1	2	1
MB 19			1	8				4	2	1

ADDITIONAL ITEMS FOR EACH JOINT

Insulation patch
Black cotton tape
Sealing putty
Cable ties
Shell support
16 swg tinned copper wire
PVC tape
De-solvit 1000FD
Workhorse dry wipes

Note: - Individual material item numbers (SHOPS) are to be found in Section 4 – Part I of the LV Jointing Manual.

JOINTING PROCEDURE 7.206

Actions		General Requirements (ST: CA1C/4)

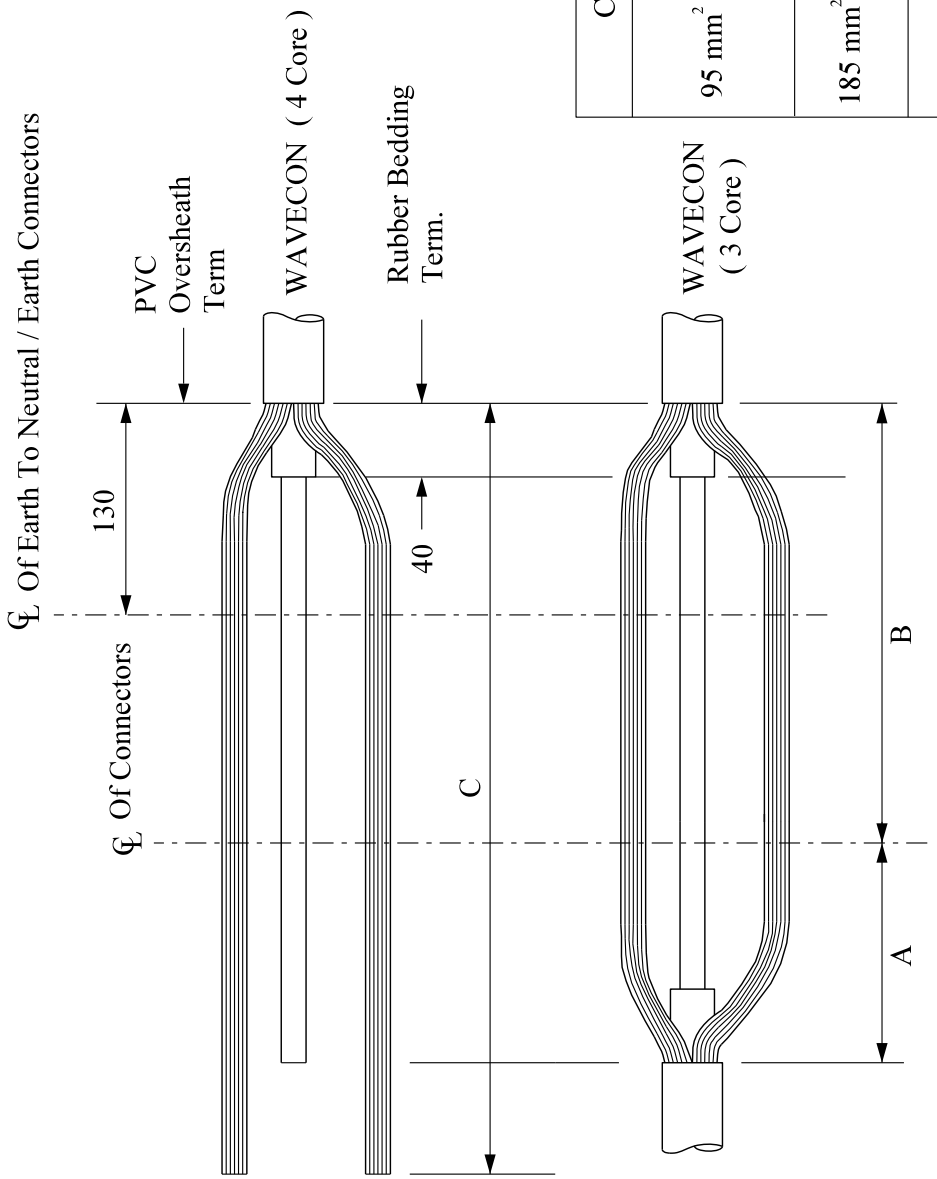
Refer to Drawing **LVJ 7.206.1, 7.206.2** whilst undertaking this Jointing Procedure

1.	Set up and mark cables.	4
	4 CORE BRANCH CABLE – Preparation	
2.	Open and cut cable.	14
3.	Prepare the earth wires for jointing leave enough length to bridge both sets of the neutral earths on the through main	8
	3 CORE MAIN CABLE - Preparation	
4.	Remove PVC oversheath.	6
5.	Prepare the neutral/earth wires for jointing.	8
6.	Remove rubber bedding.	9
7.	Set cores in joint position.	27
8.	Connect both the earth wires and the neutral core from the branch cable to half of the neutral/earth wires on the main using a UBR connector. Run the branch earth wires through this connector and loop around to the other half of the neutral / earth wires on the through main. Connect using a BCNE connector.	29
9.	Connect copper earth tail.	29/30
10.	Apply temporary shrouding.	21
11.	Make and insulate phase connections.	29/30
12.	Remove temporary shrouding applied in 11.	--
13.	Form neutral/earth wires into their final positions.	--

JOINTING PROCEDURE 7.206 – Continued

Actions		General Requirements (ST: CA1C/4)
14.	Abrade and build up oversheaths.	32
15.	Thoroughly degrease the joint.	35
16.	Apply mastic water block to copper earth tail.	33
17.	Remove temporary binders.	--
18.	Prepare and fit shell ensure 15mm clearance.	36
19.	Mix and pour resin.	37

All dimensions in mm



PLAN VIEW

CABLE SIZE		A	B	C
95 mm²	70 - 95 mm²	275	325	1050
	70 - 185 mm²	325	425	1250
	300 mm²	375	525	1450
185 mm²	70 - 185 mm²	325	425	1250
	300 mm²	375	525	1450
300 mm²	70 - 300 mm²	375	525	1450

NOTE:- Where The Jointing Of Dissimilar Size Cables Is Required All Dimensions Will Be Taken To The Largest Cable Size.

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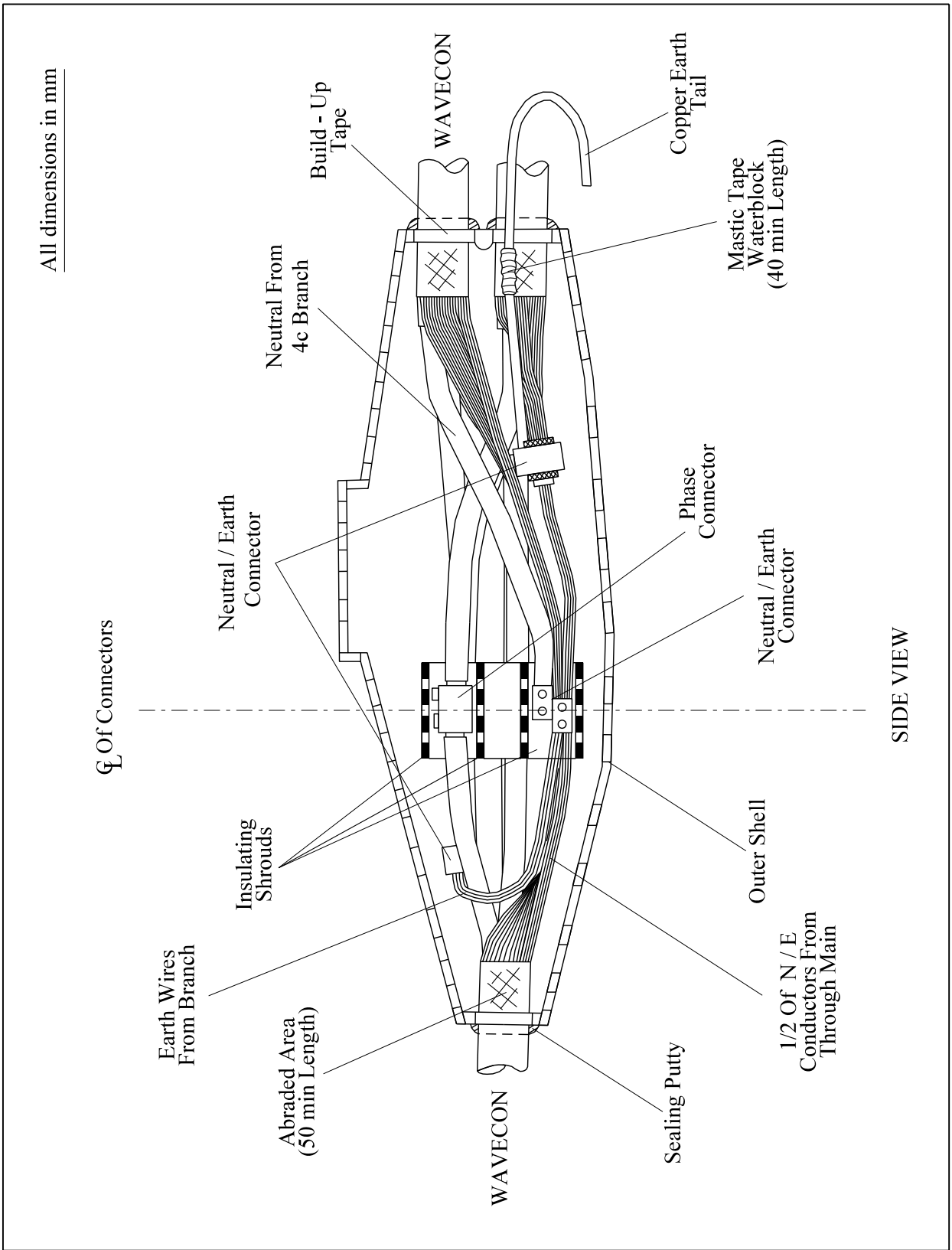

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APPENDIX A

SUPERSEDED DOCUMENTATION

This Standard Technique supersedes ST: CA1E/3 dated June 2012 which should now be withdrawn.

APPENDIX B

ASSOCIATED DOCUMENTATION

ST: CA1B, ST: CA1C/5, ST: CA1 D, ST: CA1E, ST: CA1F, ST: CA1G, ST: CA1H, ST: CA1I, ST: CA1U, ST: CA1W, ST: CA1X, ST: CA1Y, ST: CA1Z, ST: CA1AA, ST: CA1AB, ST: CA7A, ST: CA7B, ST: CA7C, ST: CA7D.

APPENDIX C

IMPACT ON COMPANY POLICY

This document complies with the latest ST: HS8H.

APPENDIX D

IMPLEMENTATION OF POLICY

This Standard Technique shall be communicated to all relevant WPD engineers and site staff at the next Team Briefing by the Team Manager.

APPENDIX E

KEY WORDS

LV Mains branch joints.

APPENDIX F

DOCUMENT LAST REVIEWED

May 2013